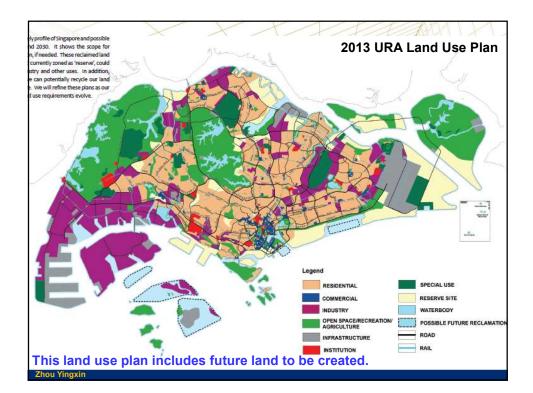
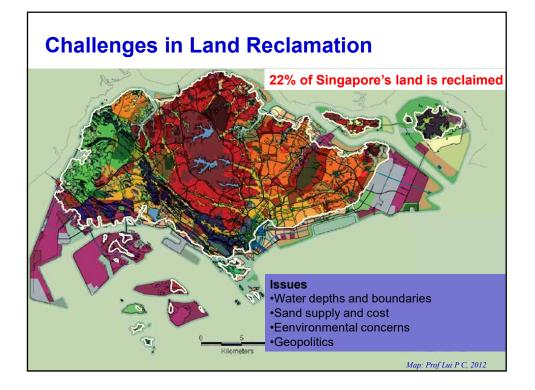
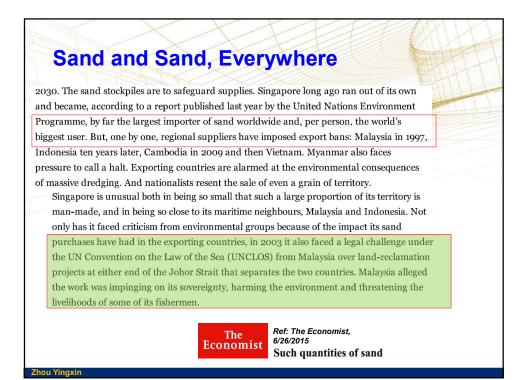


The Land and Population Squeeze					
Land and Population	Year 2014	Year 2030	Increase		
Land size	716 km <sup>2</sup>	766 km <sup>2</sup>	50 km <sup>2</sup> (7%)		
Population	5.5 mil	6.5-6.9 mil	1-1.4 mil (18-25%)		
			om URA 2013 Land Use Plan al ion and Talent Division, 2013		
Significantly, no other city in the world has to cater to defence needs (land use) like Singapore					



Land Use		d Supply (Ha)	
	2010	2030	
Housing	10,000 (14%)	13,000 (17%)	
Industry and commerce	9,700 (13%)	12,800 (17%)	
Parks and nature reserves	5,700 (8%)	7,250 (9%)	
Community, institution and recreation facilities	5,400 (8%)	5,500 (7%)	
Utilities (e.g. power, water treatment plants)	1,850 (3%)	2,600 (3%)	
Reservoirs	3,700 (5%)	3,700 (5%)	
Land transport infrastructure	8,300 (12%)	9,700 (13%)	
Ports and airports	2,200 (3%)	4,400 (6%)	
Defence requirements	13,300 (19%)	14,800 (19%)	
Others	10,000 (14%)	2,800 (4%)	
Total	71,000 (100%)	76,600 (100%)	



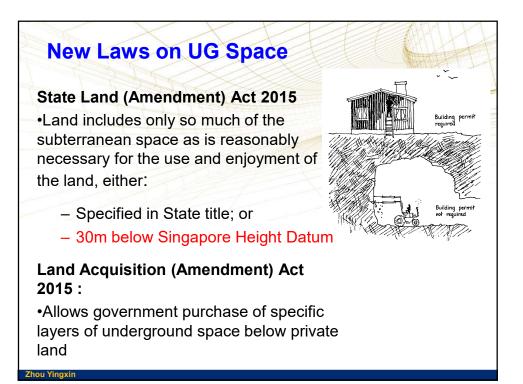


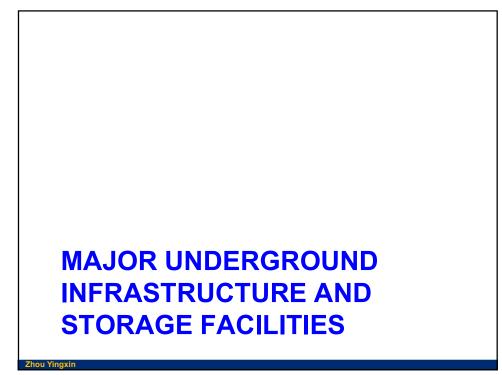






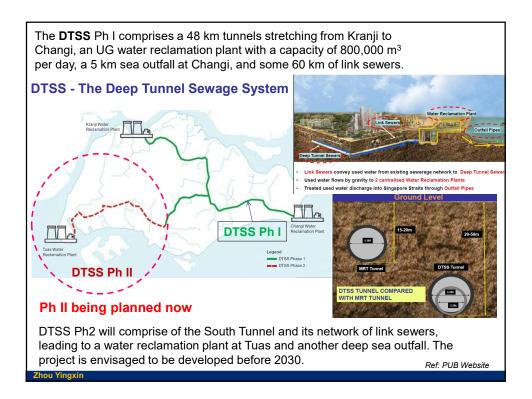


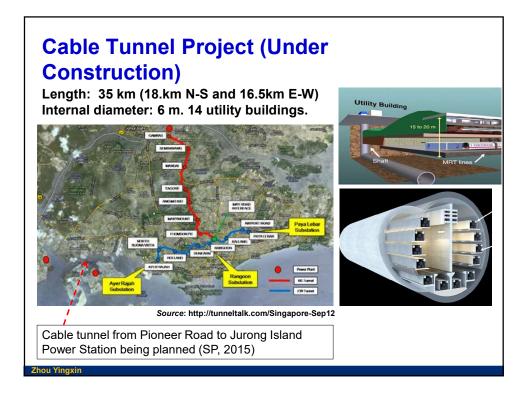


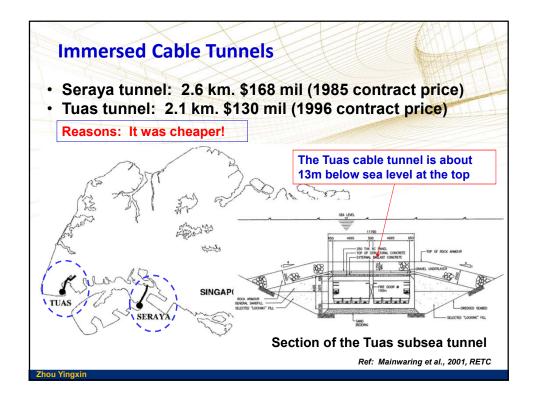








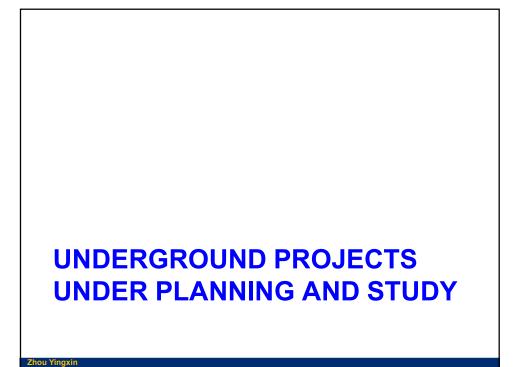






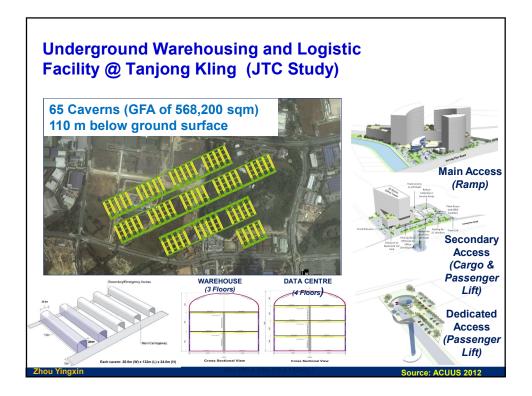


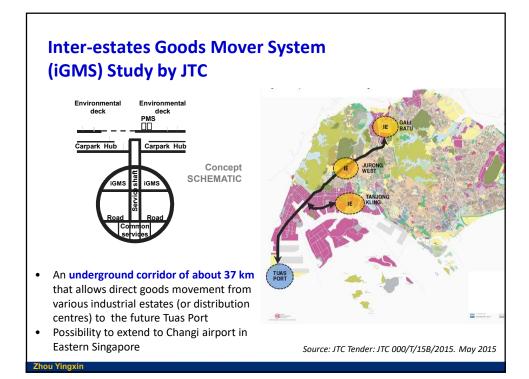


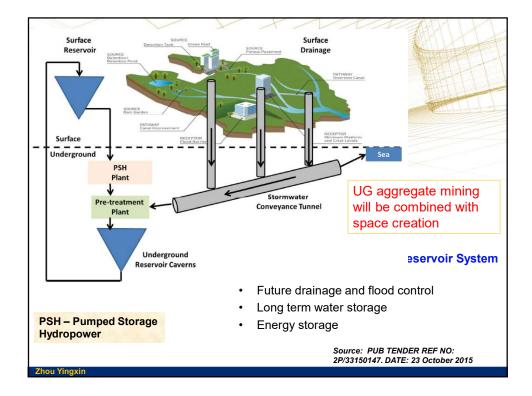




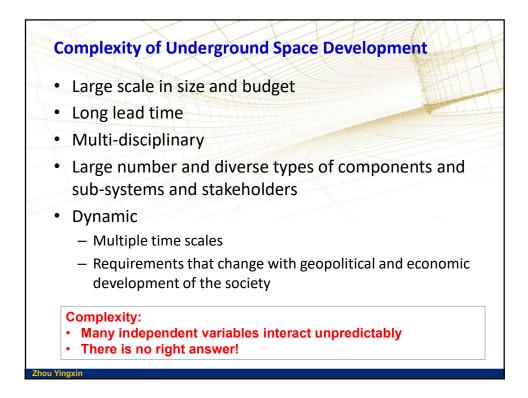


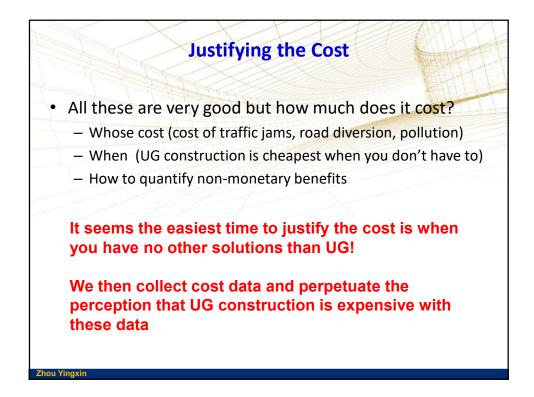














OVERALL COST

HIGH S\$/m<sup>2</sup>

2.800

3,150

4.200

2.200

2,950

4,400

2,750

3.050

2,950

3,250

2,300

1,350

1,850

LOW S\$/m<sup>2</sup>

2.500

2,700

3,150

1 950

2,200

2,950

2,500

2.750

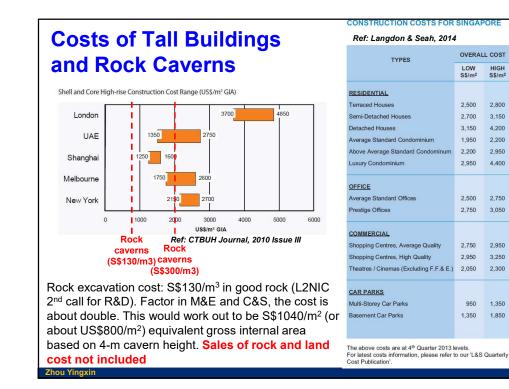
2,750

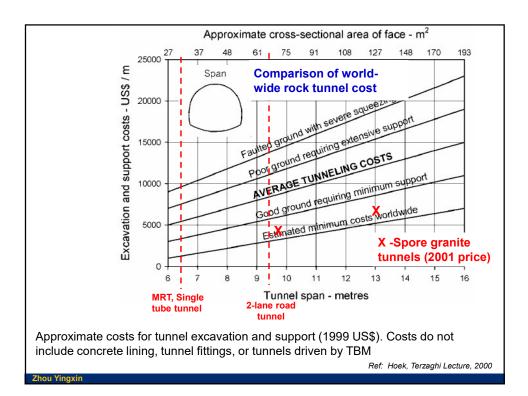
2,950

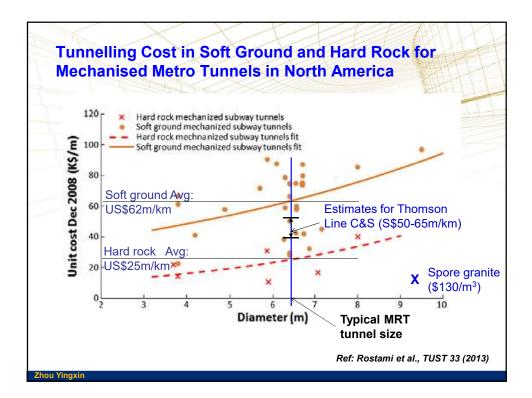
2,050

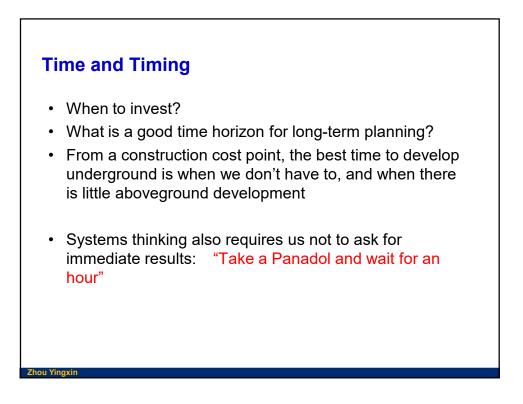
950

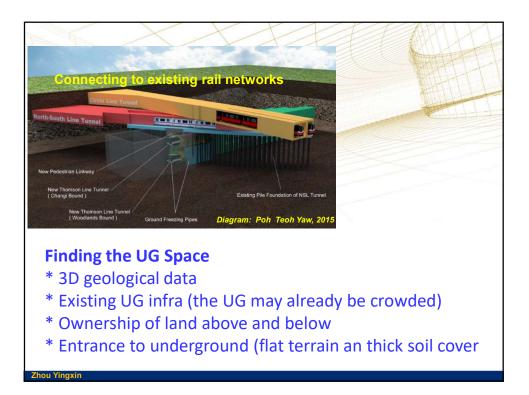
1.350

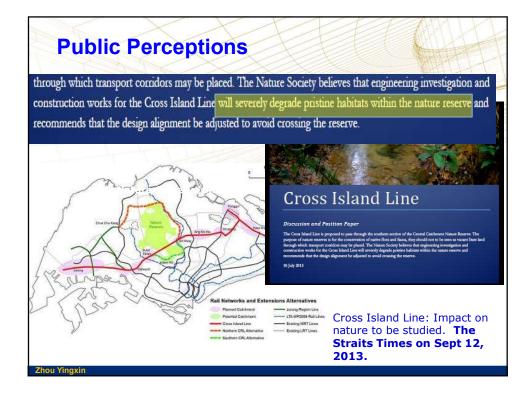


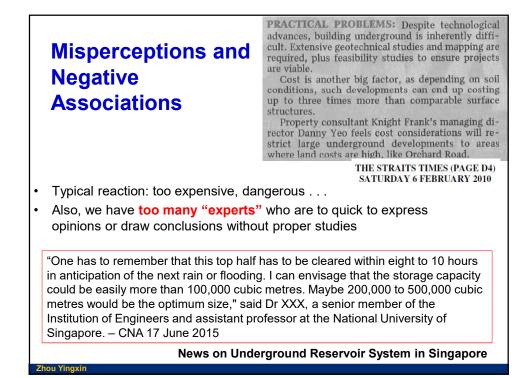


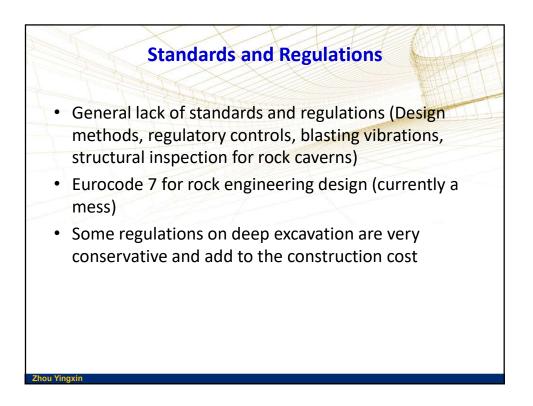










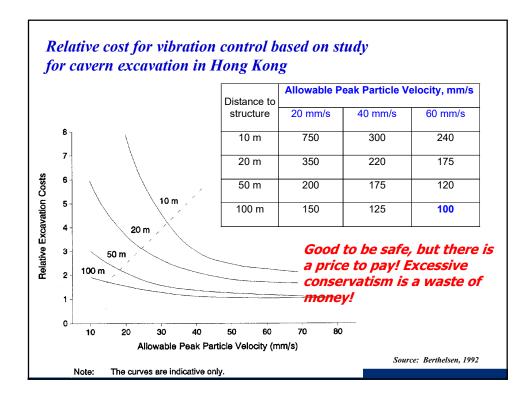


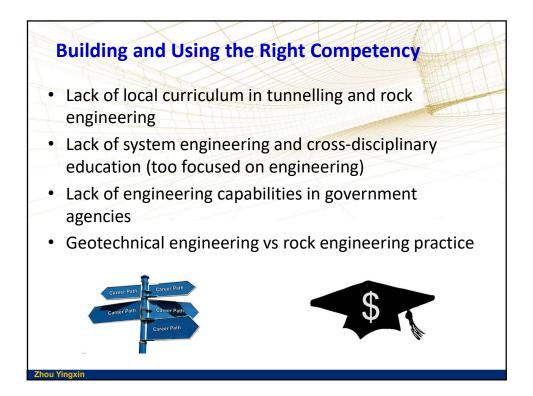
Vibration Sta	ndards:			
Country	PPV (mm/s)	Remarks		
Norway/Sweden	18-70	Specifically stated for vertical PPV for different geological media. Corrections are made for other factors.		
USA	50	Mostly based on US Bureau of Mines studies relating to surface mines		
UK	50			
Switzerland	30			
Singapore: 15	mm/s ?			
Some even imposed 5 mm/s		/s	<ul> <li>Other Issues:</li> <li>Storage and transport safety</li> <li>Airblast near portals</li> <li>Noise and human annoyance</li> </ul>	

## **Observed Threshold Values (Micro cracking) For RC Structures**

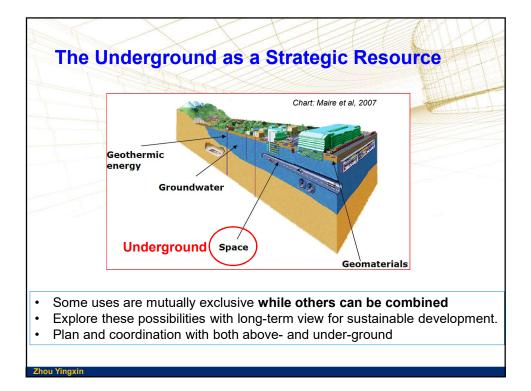
nou Yingxir

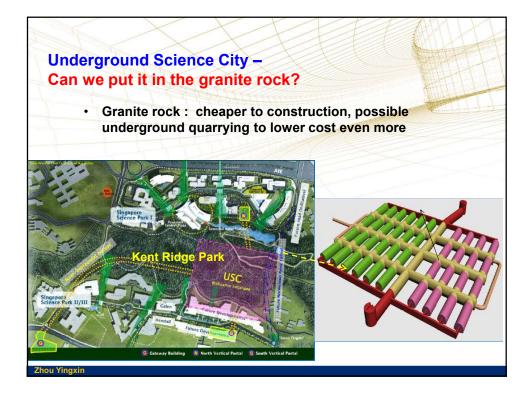
Material	Building Type	PPV (mm/s)	Remarks
Light concrete	Residential	110	
Old concrete	Industrial	254	Structures expected to crack at 5-18 cm/s in predictions
Concrete with masonry foundations	Industrial	150-250	Initial concrete block cracks
Concrete	Industrial	300	Tests showing lowest level corresponding to cracking
Native stone with mortar joints & rubble foundation	1 1/2-storey residential	180-510	Subjected to progressively more intense blast vibrations until damage was observed.
Walls	Residential	12.7	Door slams, Converted from strain
Walls	Residential	22.4	Pounding nails. Converted from strain.
Walls	Residential	76	Daily environmental changes



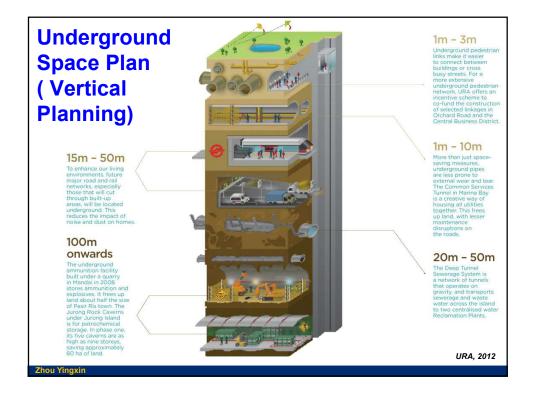




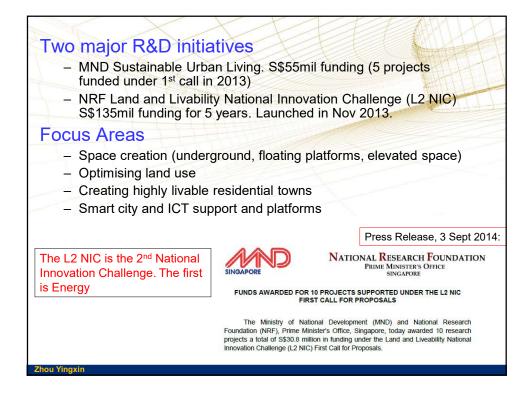














## Summary of Selected Studies on Underground Aggregate Mining

Average price of granite aggregate in Singapore 2014: >\$20/t Assumed price of granite chips/quarry dust : \$10/t

Authors	Year of Study	Country	Aggregate Cost	Equivalent Cost for Space*
Andrews	1998	Scandinavian countries and USA	US\$4-\$8/t	\$6.4-\$13/m <sup>3</sup>
Geer	2000	Australia	A\$15.5- A\$28.5/t	A\$25-\$45/m <sup>3</sup>
Brown, Coggan, and Evans et al.	2010	UK*	GBP£13-14/t	GBP20-22/m <sup>3</sup>
		Athens, Greece can produce about the form granite		

**Combining Space Creation with** Aggregate Mining (UG Reservoir) 1.5k Extraction ratio = 75% . m Total excavation vol = 55 mil m<sup>3</sup> Cost of excavation – Top heading = \$100/m<sup>3</sup> - Benching = \$40/m<sup>3</sup> - Average cost = \$60/m<sup>3</sup> Profit from aggregate and quarry chips/dust Aggregate selling price = \$20/tonx1.6ton/m3=\$32/m<sup>3</sup> Chips and dust= \$10/tonx1t/m3=\$10/m<sup>3</sup> Aggregate processing cost = \$7/ton – Net gain = \$32+10-7=\$35/m<sup>3</sup> Net excavation cost = \$60-35 = \$25/m<sup>3</sup> Total net cost of excavation = \$1.4 bil 4m A surface reservoir with 55 mil m<sup>3</sup> at 5m depth would require 1,100 ha, or \$22 bil at \$2000/m<sup>2</sup>. For 30m commercial land at \$10,000/m<sup>2</sup>, land value would be \$110 bil. Surface reservoir also looses about 1m/year of water from evaporation



