

NATM Applications in Singapore

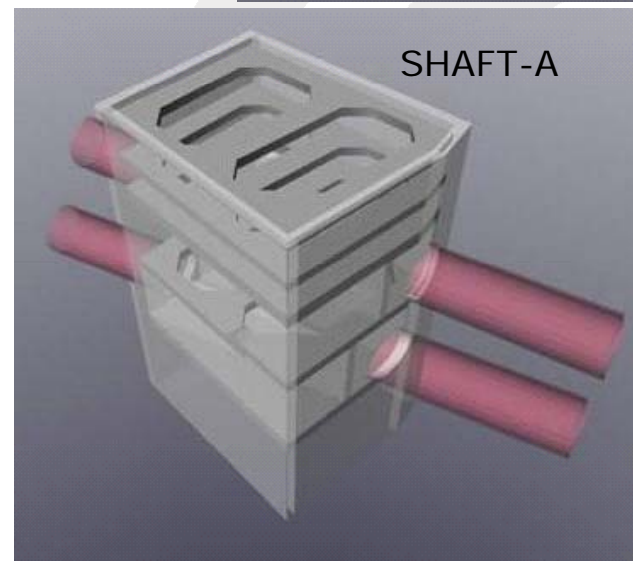
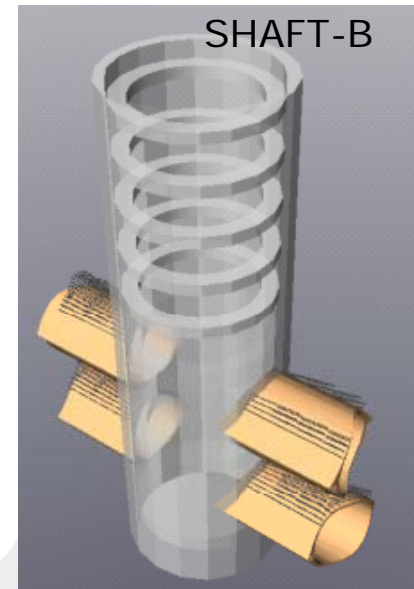
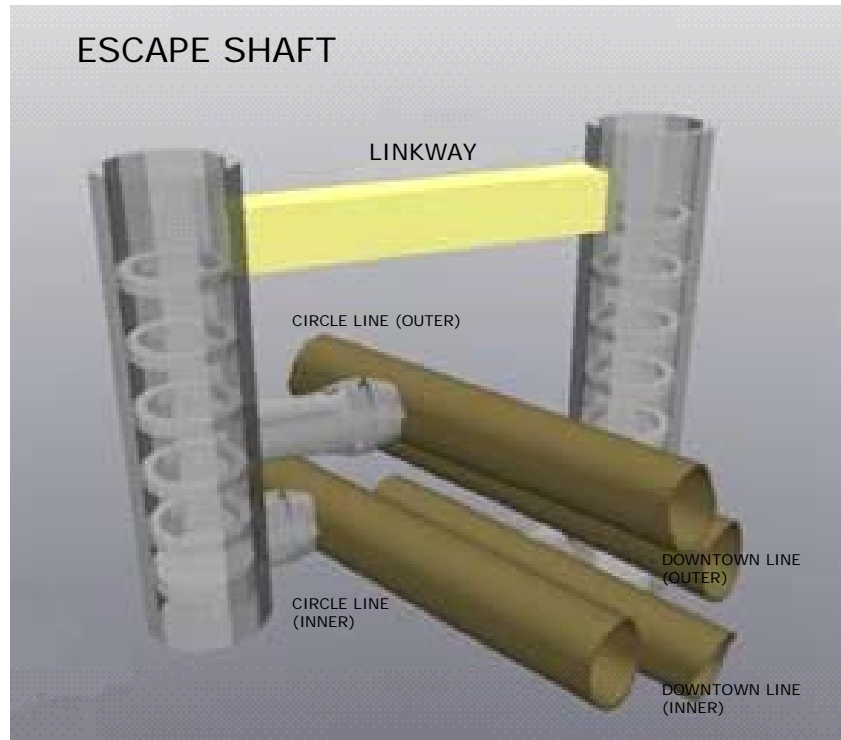
Ground Conditions

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Geoconsult Asia Singapore

June 2010

Mined Tunnels



Design Issues

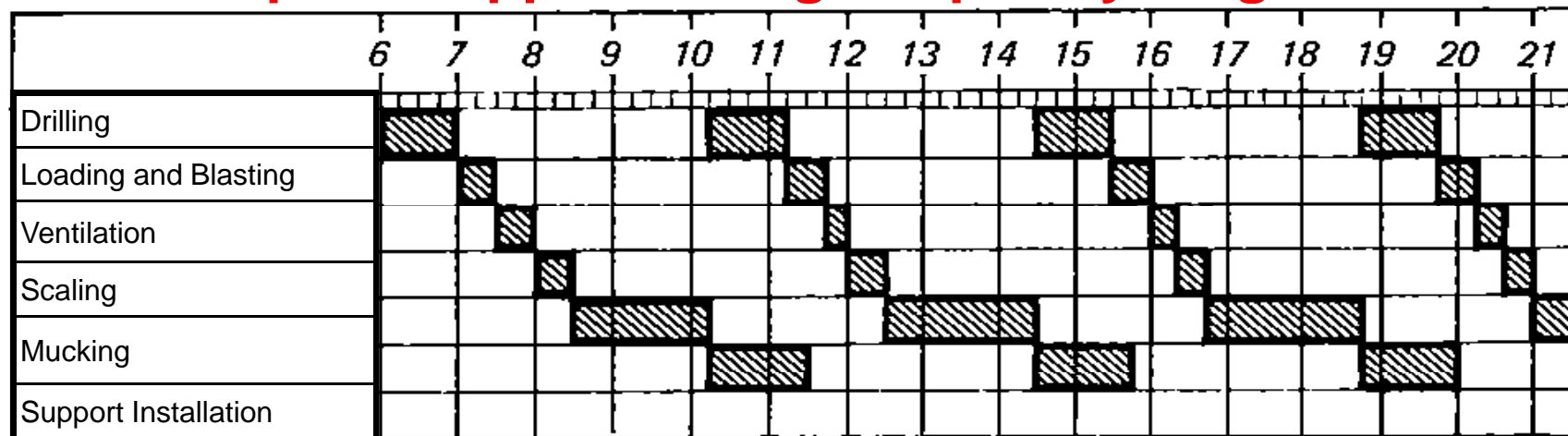
- » Understand sequence of works and stage the excavation & support application
- » At all times maintain stability of the excavation face
- » Design should extend into the construction phase

Excavation Cycle

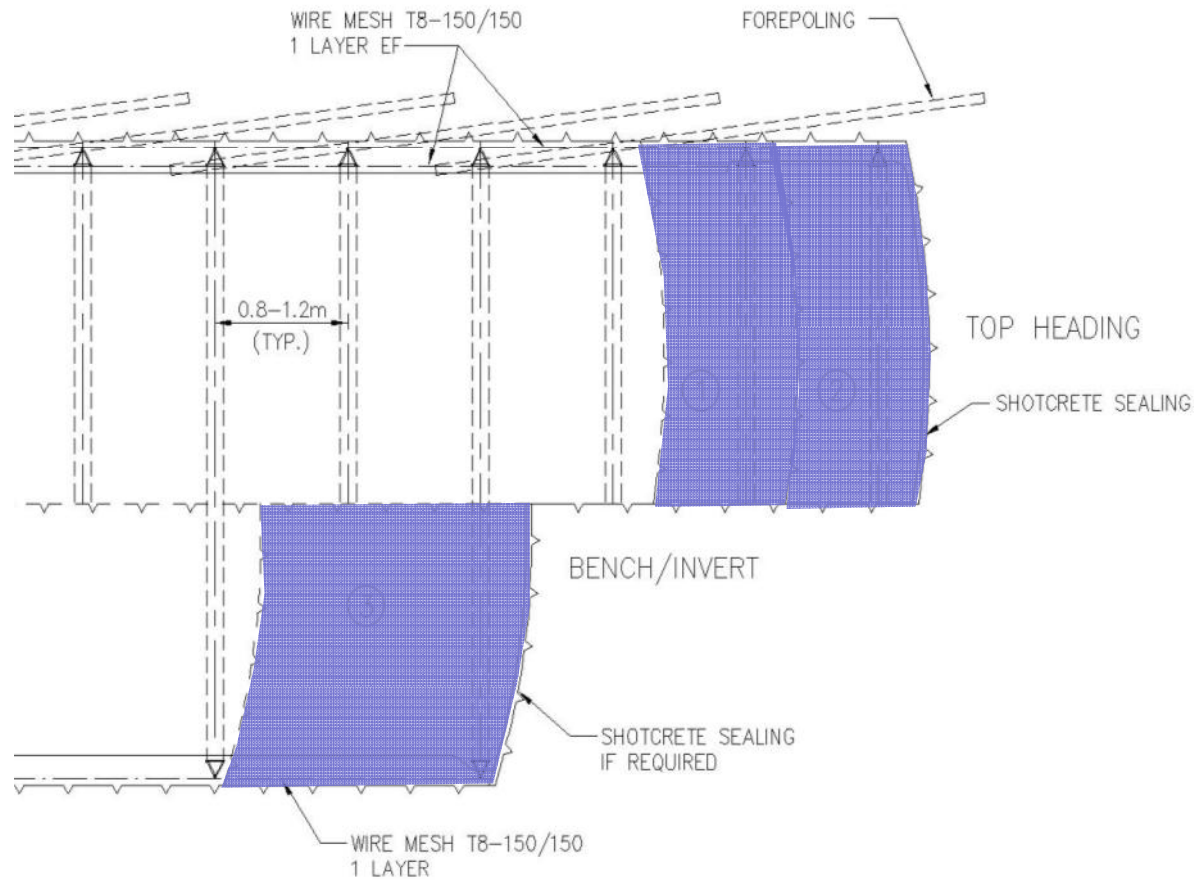


Cyclic Activities in Tunnelling

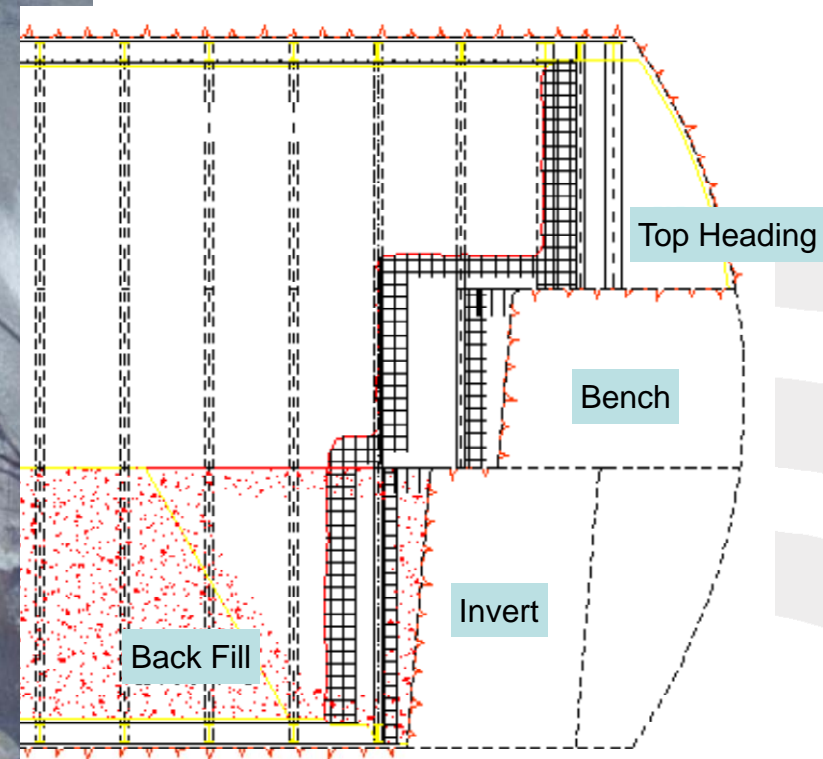
- » Activities (excavation, loading, mucking, support installation) are performed in sequence with specific equipment
- » Typical work cycles correspond to defined excavation steps and support systems
- » Collapses happen during temporary stages



Typical Sequencing

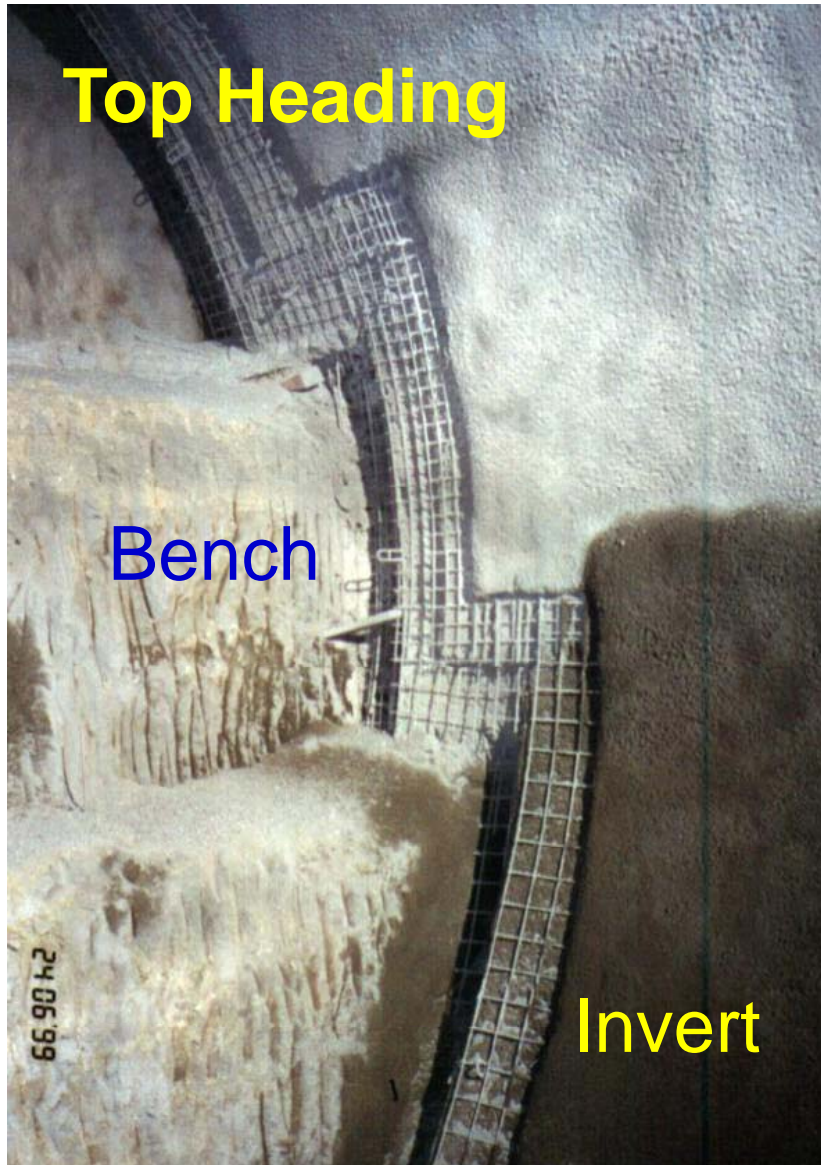


Sequencing – C705 DTSS Advance Tunnel

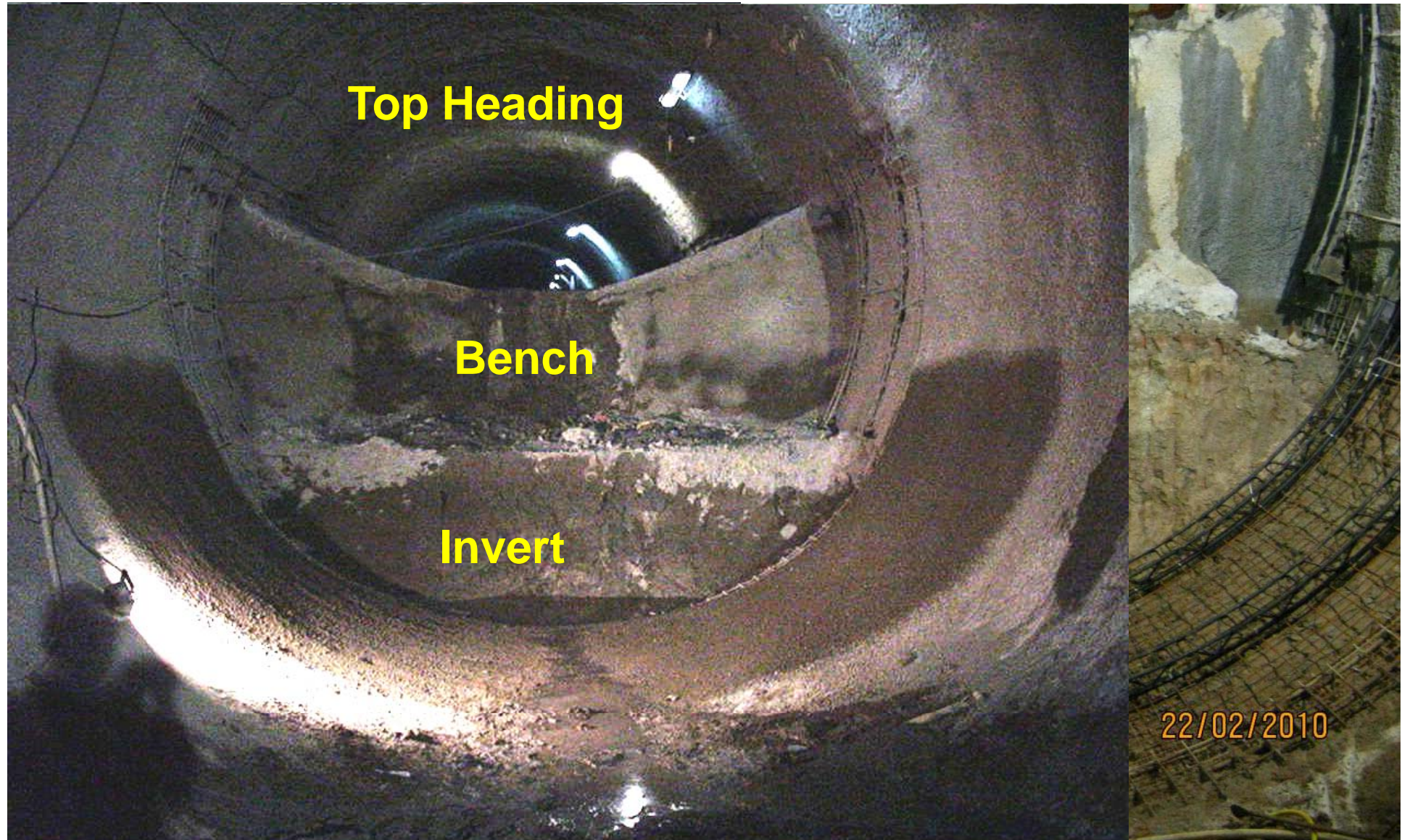


- Staged Excavation
- Lattice girder, full round
- Shotcrete & wire mesh

Detailing – C705 DTSS Advance Tunnel



Sequencing - GCL to G825 Overrun Tunnels



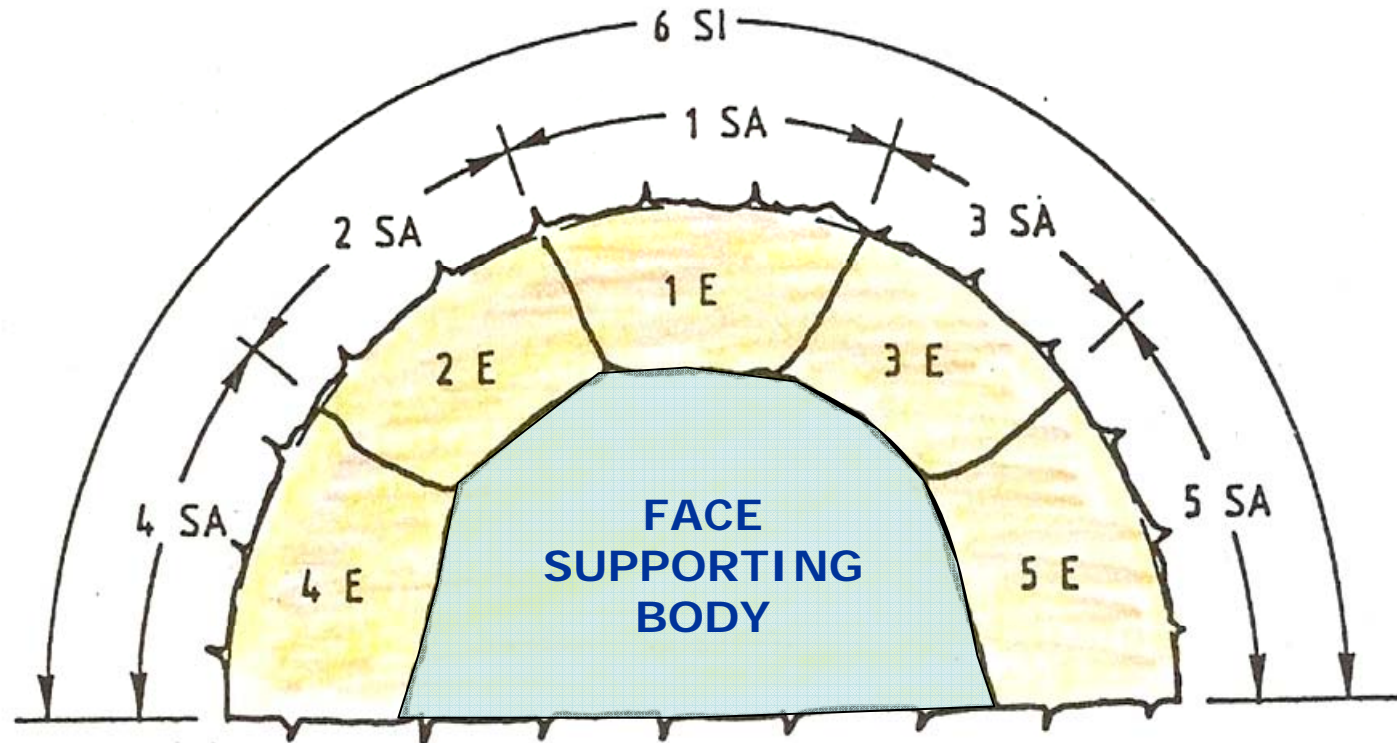
Sequencing – DTL1 C905



Sequencing



Excavation Sequencing within the Face



» Increase immediate Support by reduction of excavation area

Excavation Sequencing within the Face



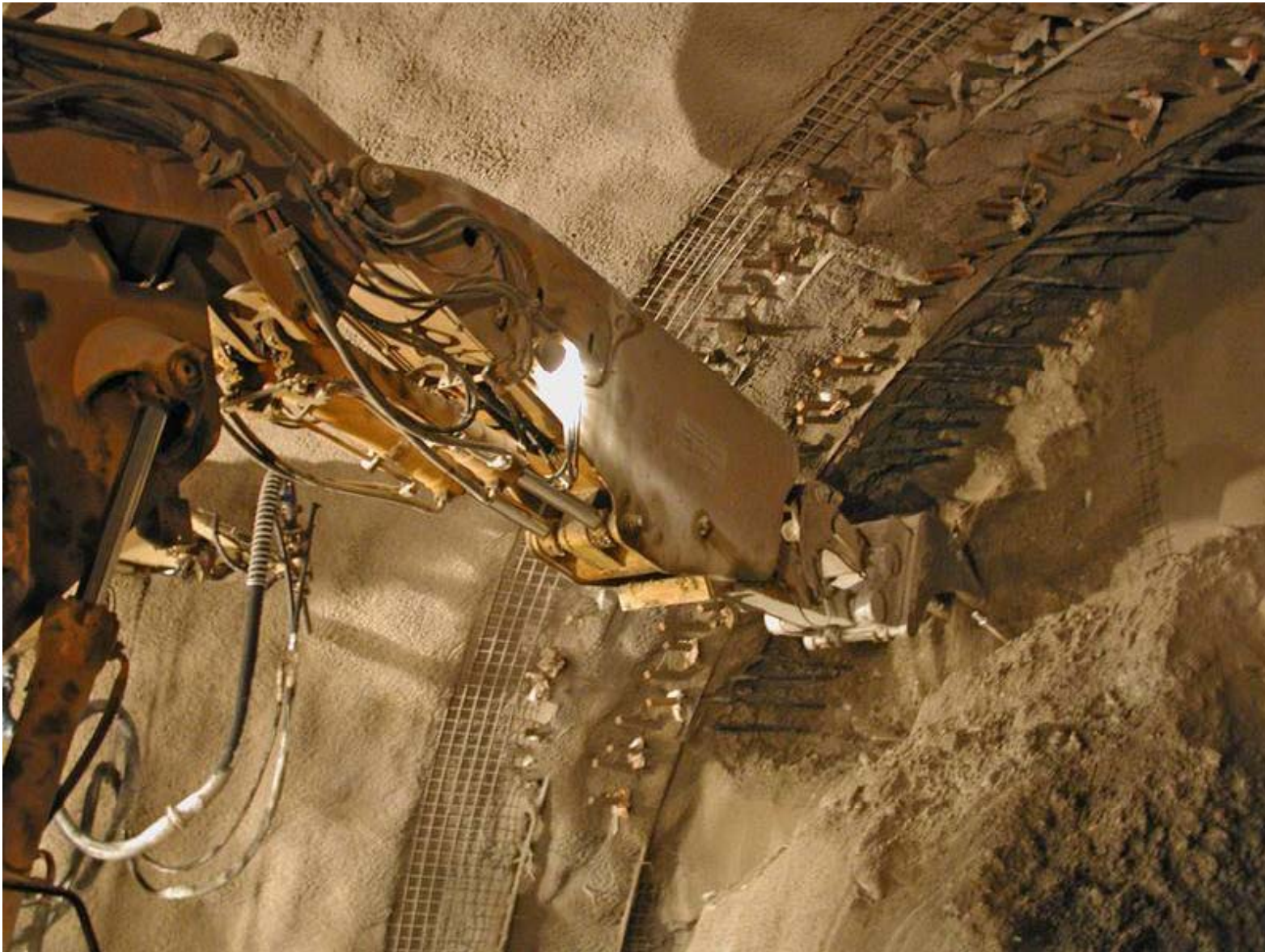
Excavation Sequencing – C704 CP3



Special Equipment – Tunnel Excavator

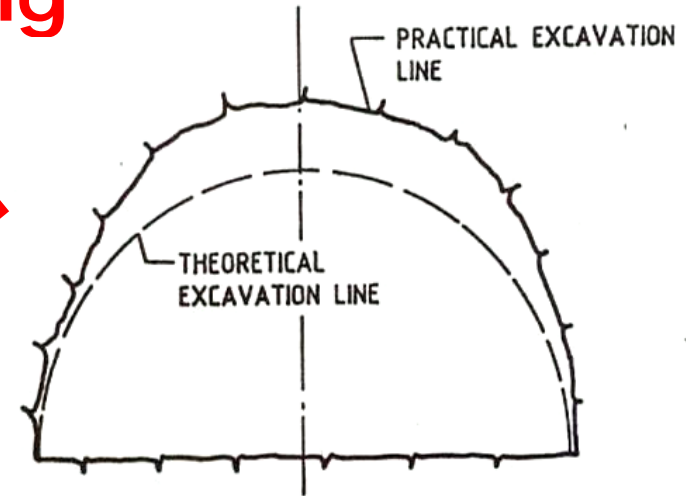
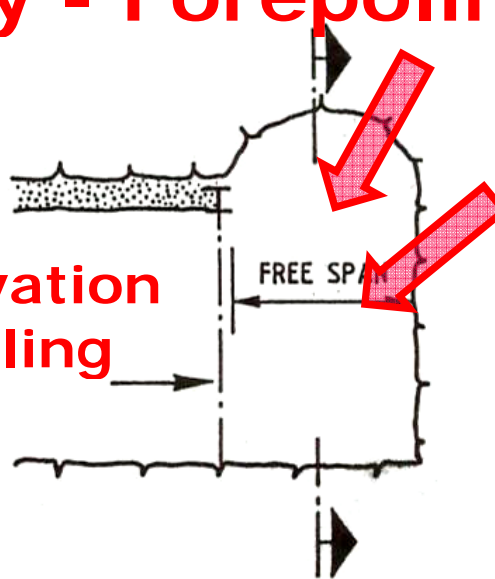


Special Equipment – Tunnel Excavator



Face Stability - Forepoling

Shape of excavation
without forepoling



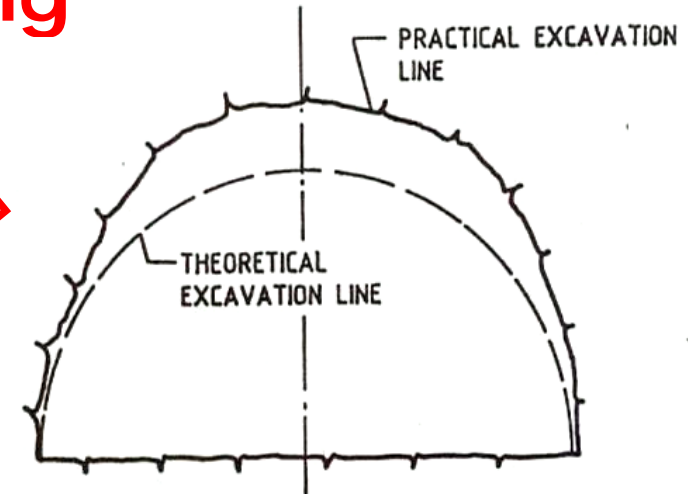
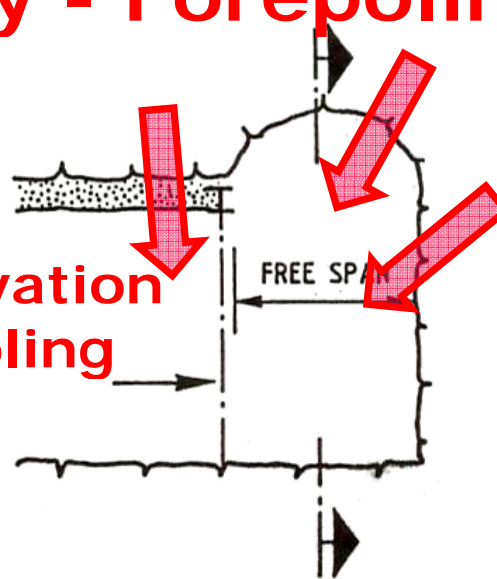
Forepoling

- » Advance support ahead of excavation face
- » Provides support for the free span = unsupported excavation surface = indirect face support
- » Needs support element on its own (soil and lattice girder)
- » Effective only for initial support
- » Normally no permanent function at all

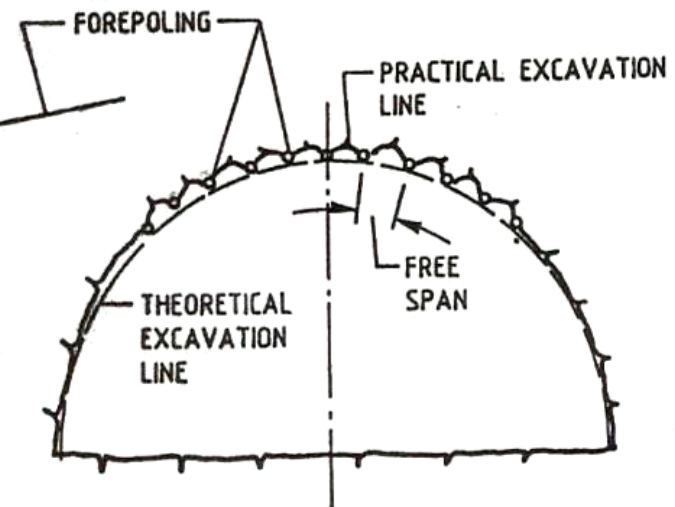
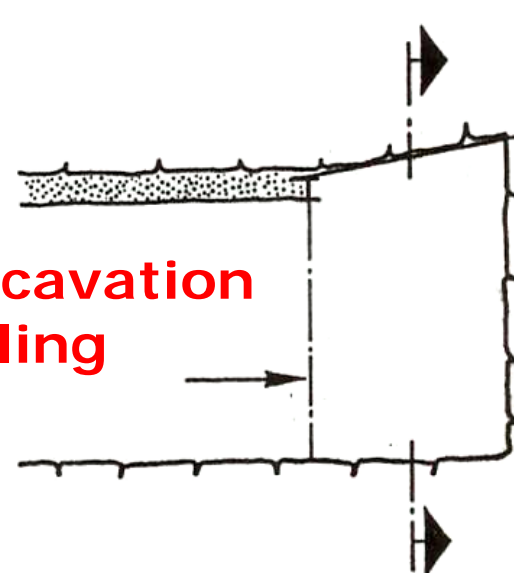


Face Stability - Forepoling

Shape of excavation
without forepoling



Shape of excavation
with forepoling



Forepoling

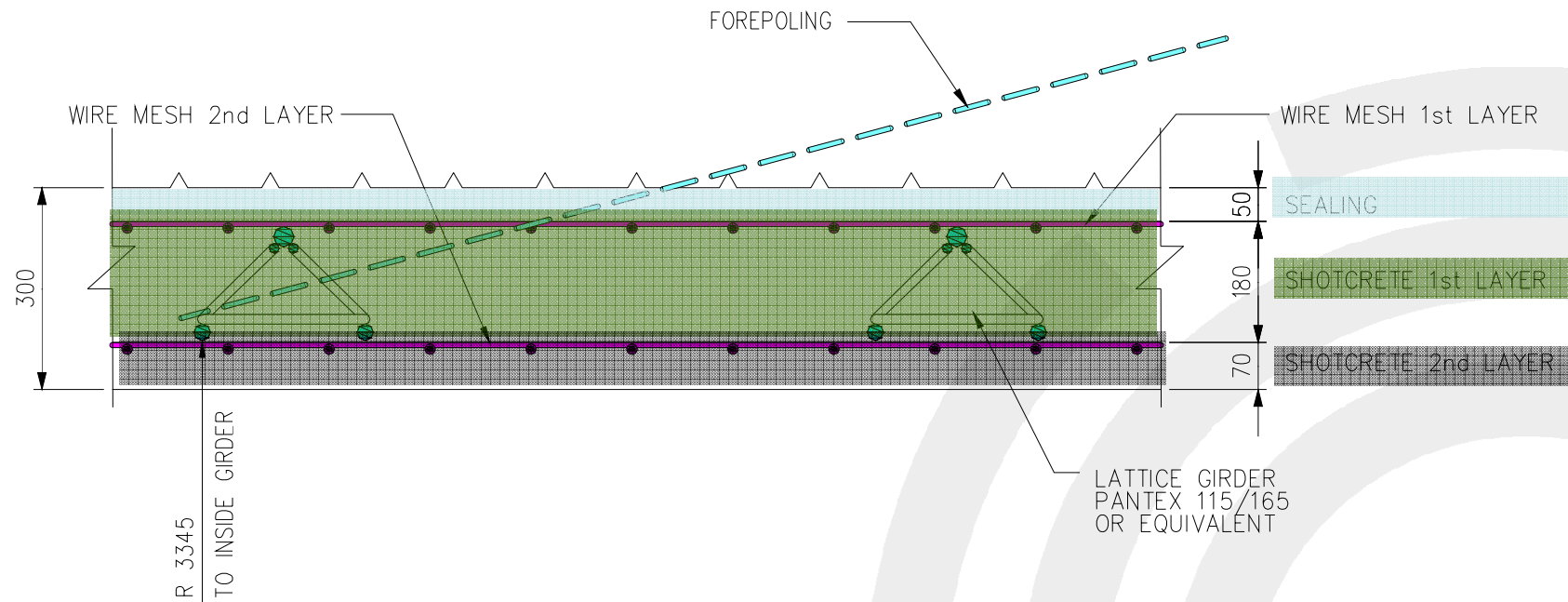
- » Forepoling needs support element on its own (otherwise cantilever action)
- » One end in soil (adequate rebar length)
- » Other end rests on lattice girder (connect rebar to girder)
- » Adequate spacing is an important parameter

Face Stability – DTL 1 C905



Advance support ahead of excavation face
Provide support for exposed round
Needs support (soil and lattice girder)

Face Stability – DTL 1 C905

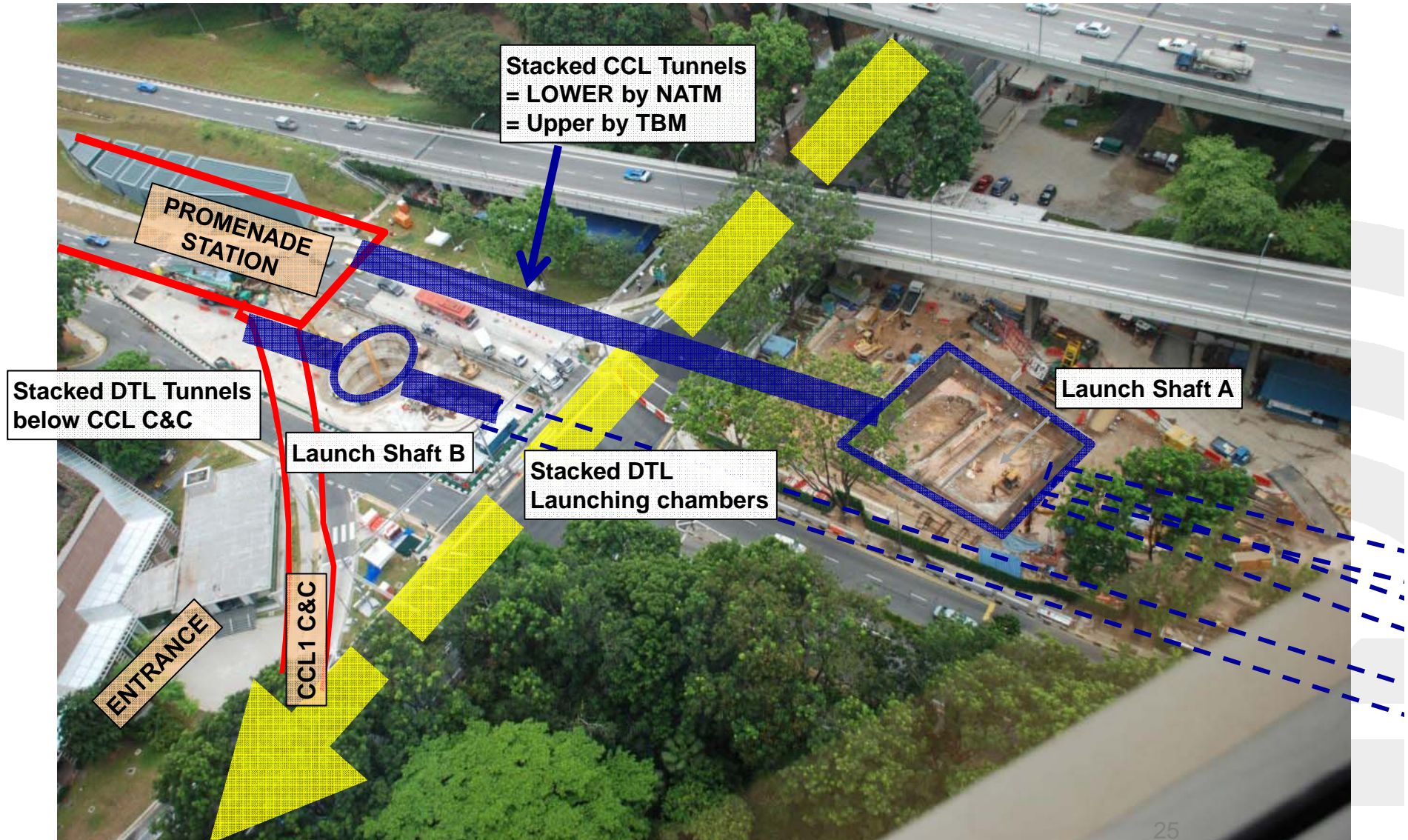


Forepoling

Hand drill (auger) with air leg – CCL C825

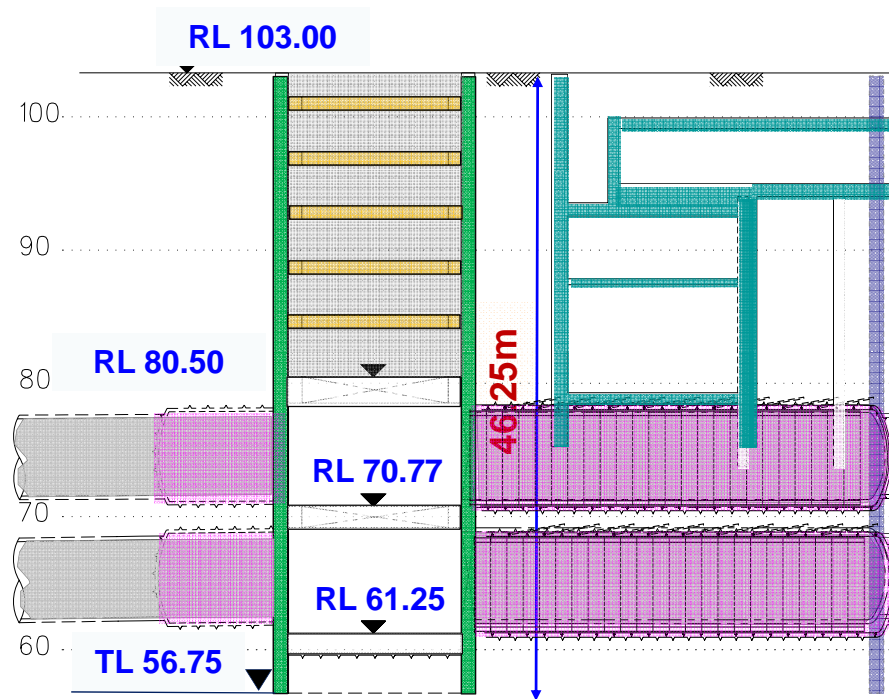


DTL 1 C905



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DTL 1 C905 – Underpassing CCL C&C

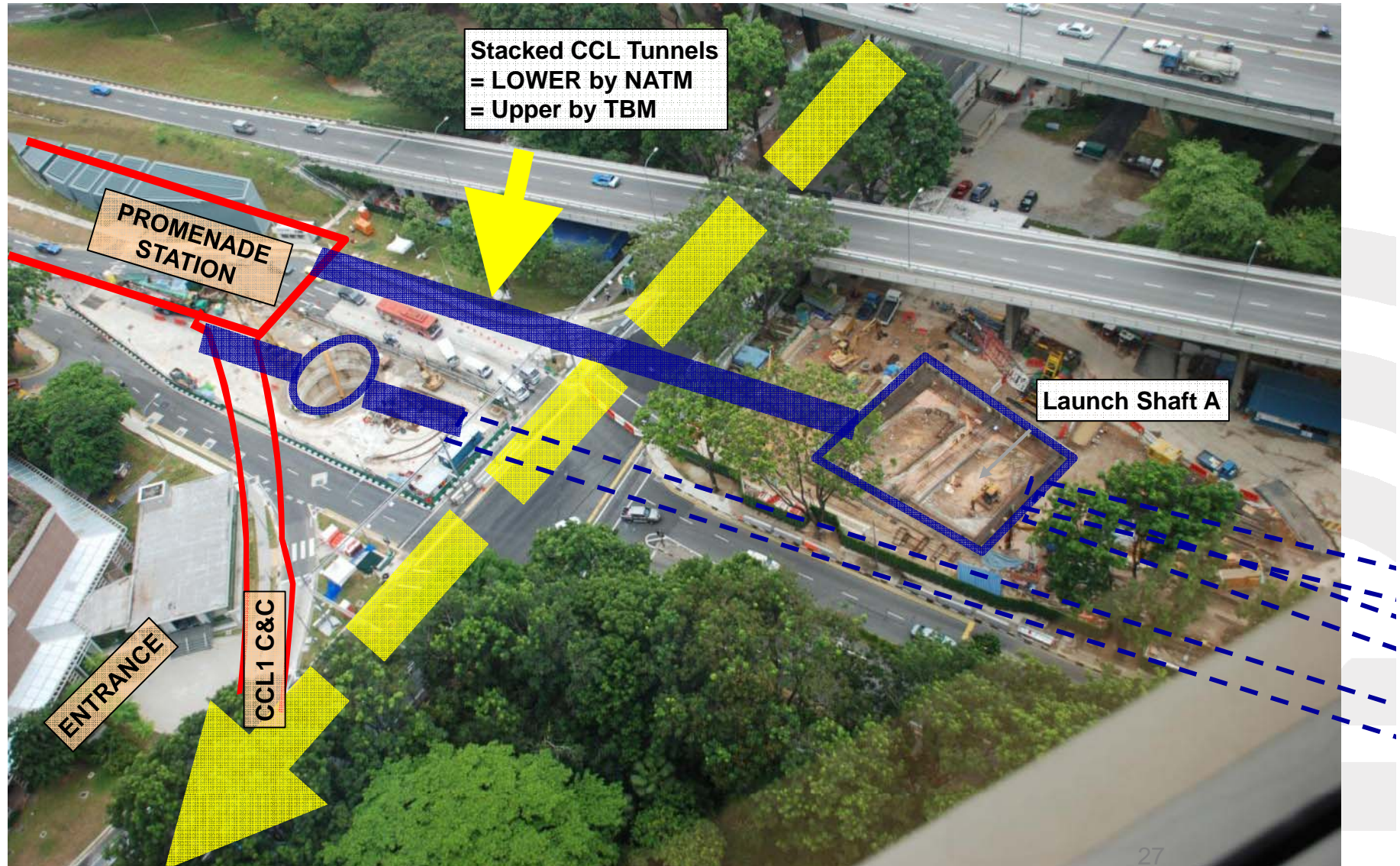


Reclamation

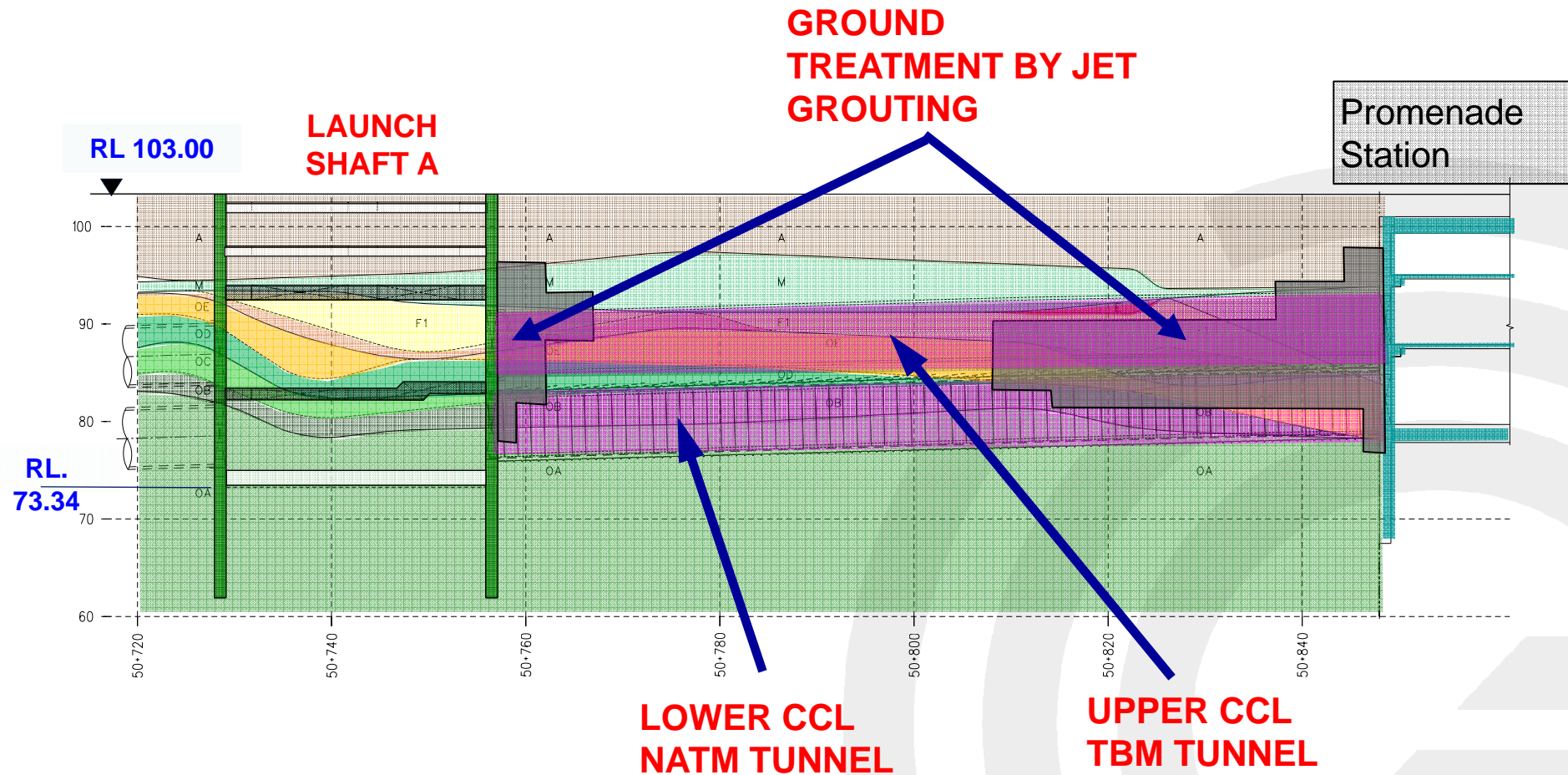
Kallang Formation

Old Alluvium

DTL 1 C905



DTL 1 C905 – NATM with ground treatment



Face Stability – DTL 1 C905



Pipe Roof – Heavy Forepoling

- » **Support free span (unsupported length) at the face**
- » **Pipe roofs are longer and heavier than forepoling and of larger size**
- » **Typically applied in difficult ground and/or for tunnelling with low overburden**

Pipe Roof



Pipe Roof – NEL C704 TBM Launching



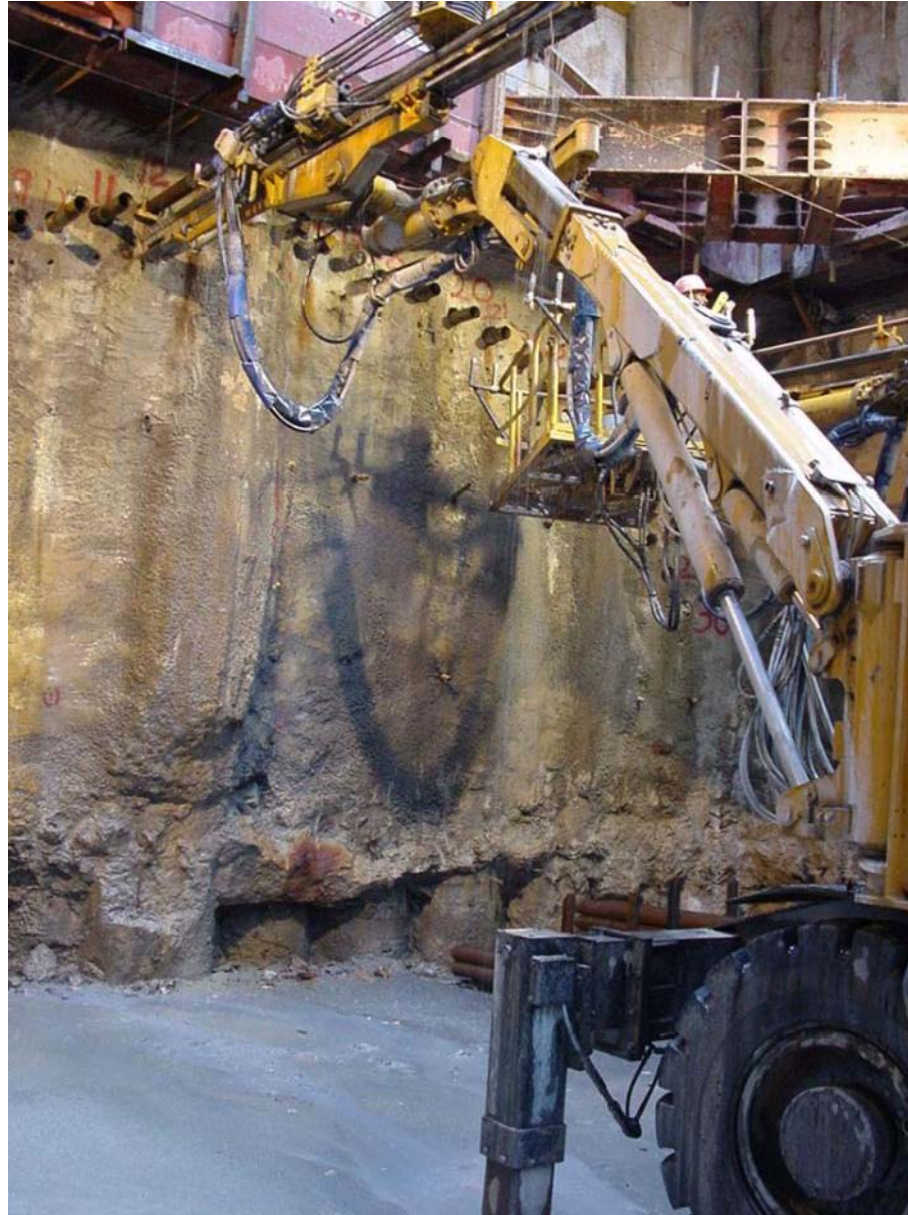
Pipe Roof – CCL 3 C852 Advance Tunnel



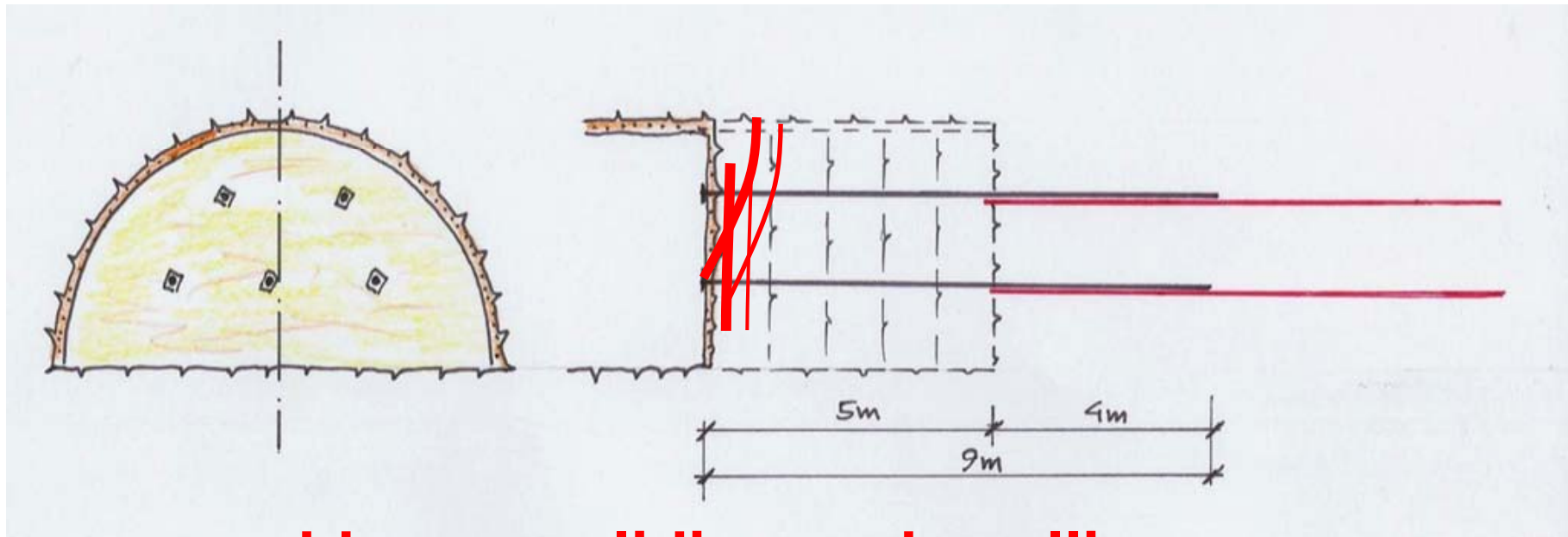
Pipe Roof – CCL 4 C855

Equipment

Drilling Jumbo



Face Support – Face Bolting

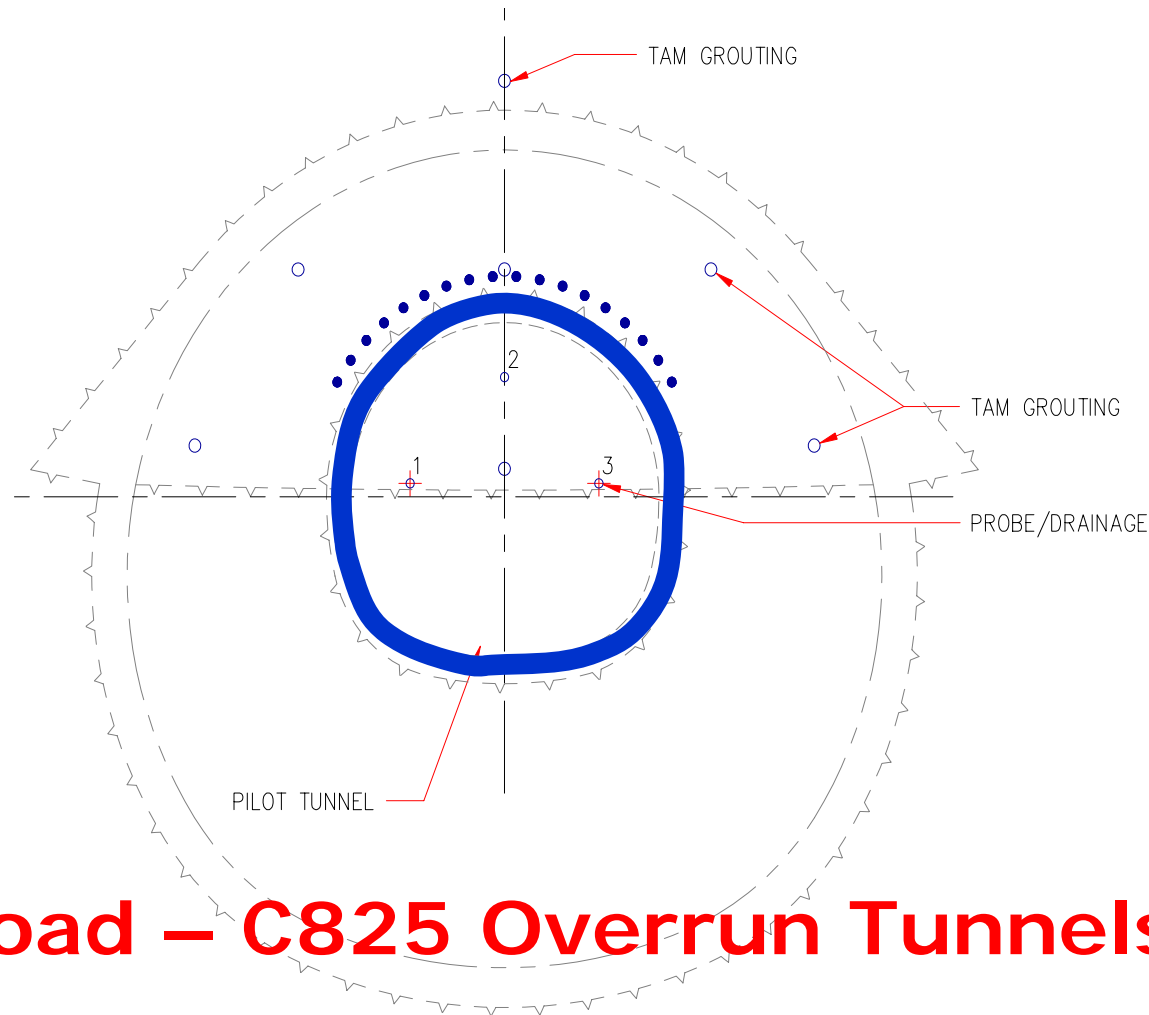


- » addresses sliding and spalling
- » cut back after each advance
- » continuous thread

Sequencing with Face Bolting



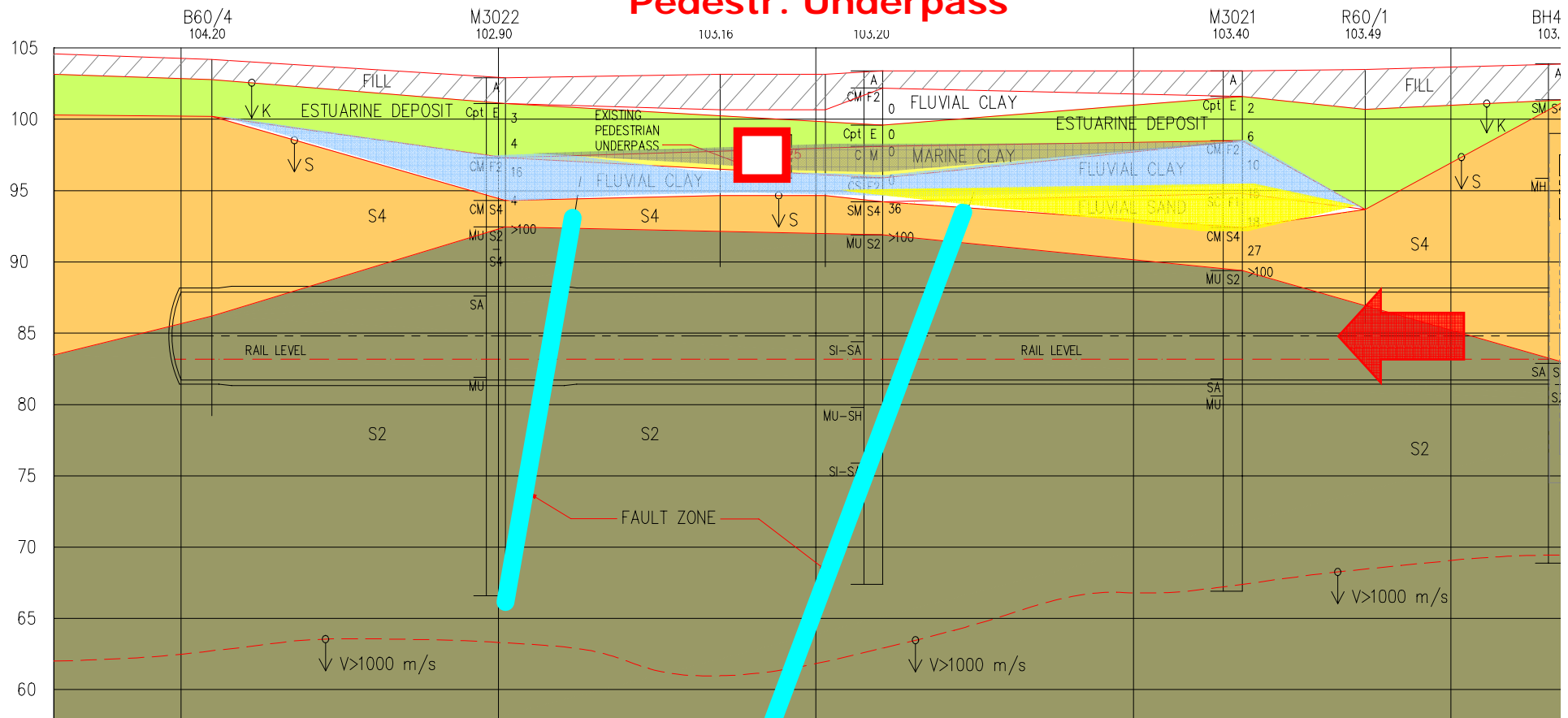
Construction Concepts – Pilot Tunnel



Orchard Road – C825 Overrun Tunnels

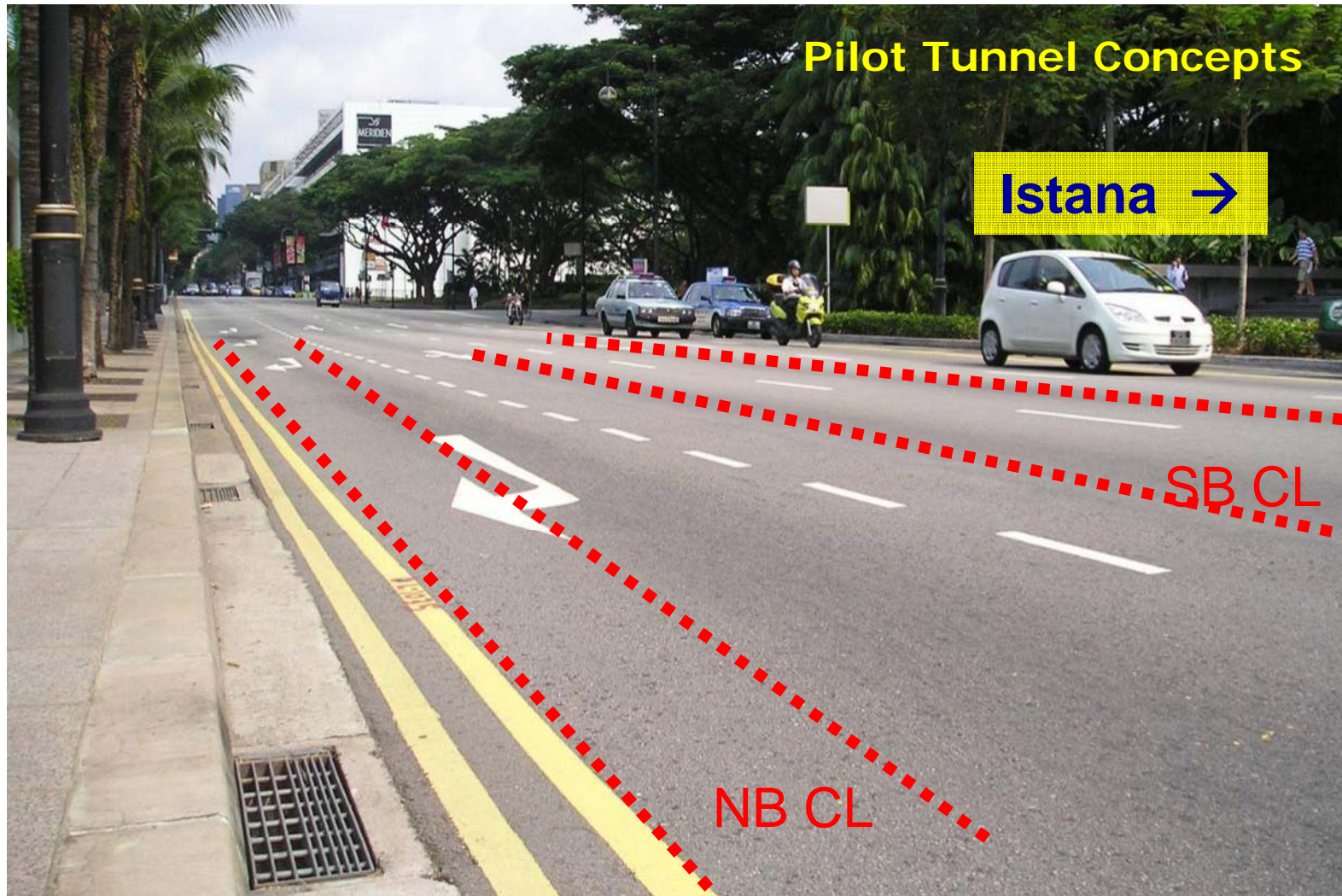
Geotechnical Longitudinal Section

Pedestr. Underpass



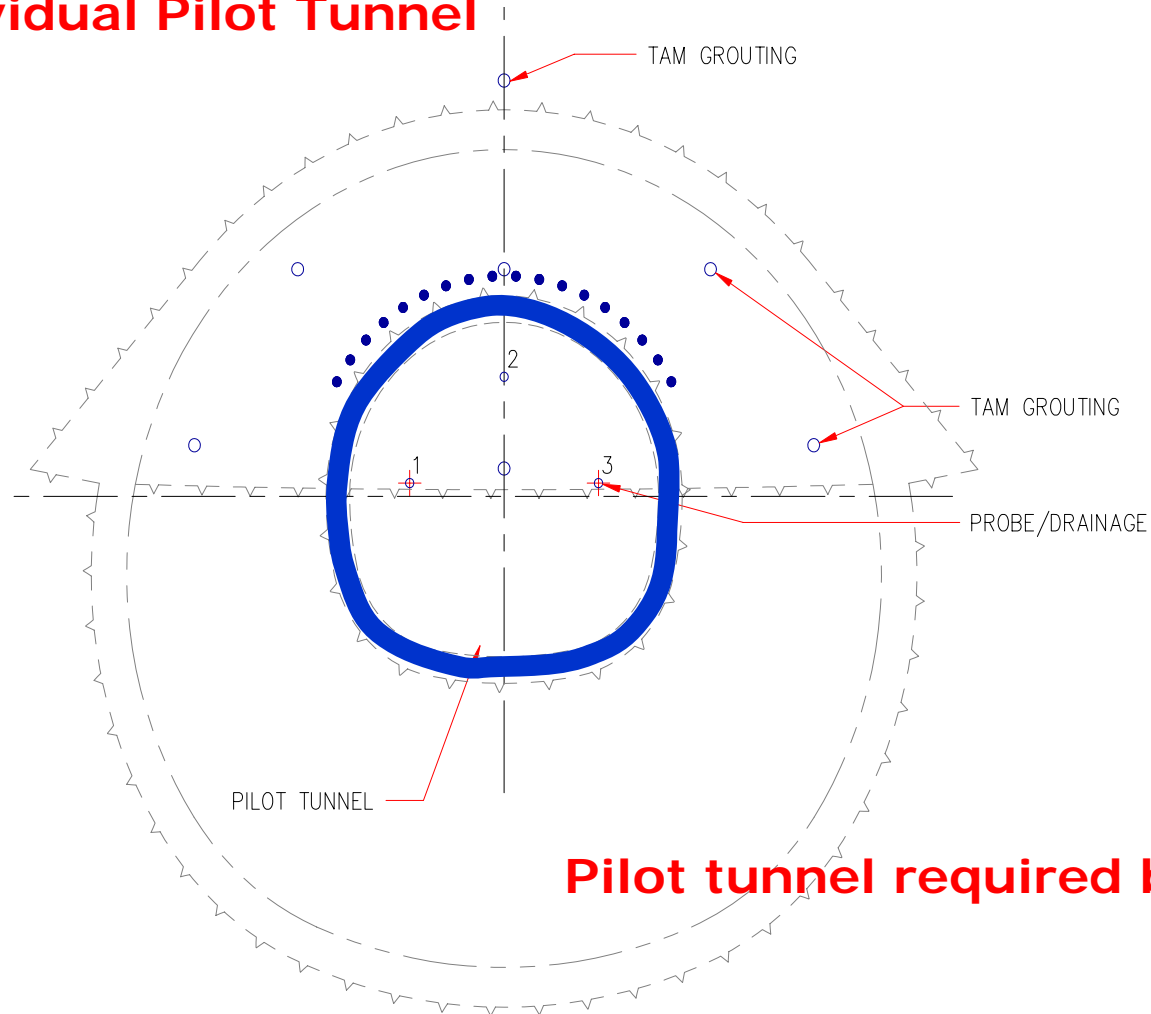
Potential Faults

Orchard Road – C825 Overrun Tunnels



Construction Concepts – Pilot Tunnel

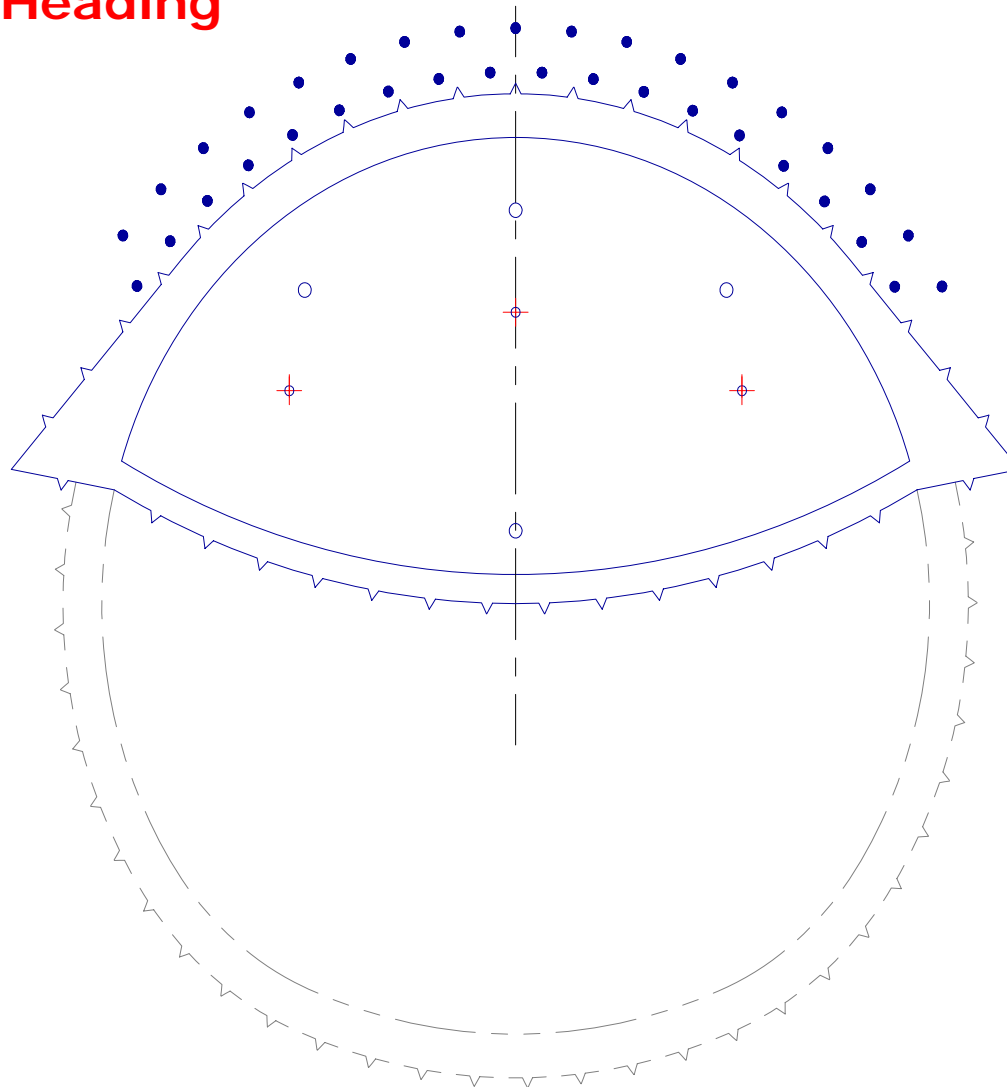
#1 Individual Pilot Tunnel



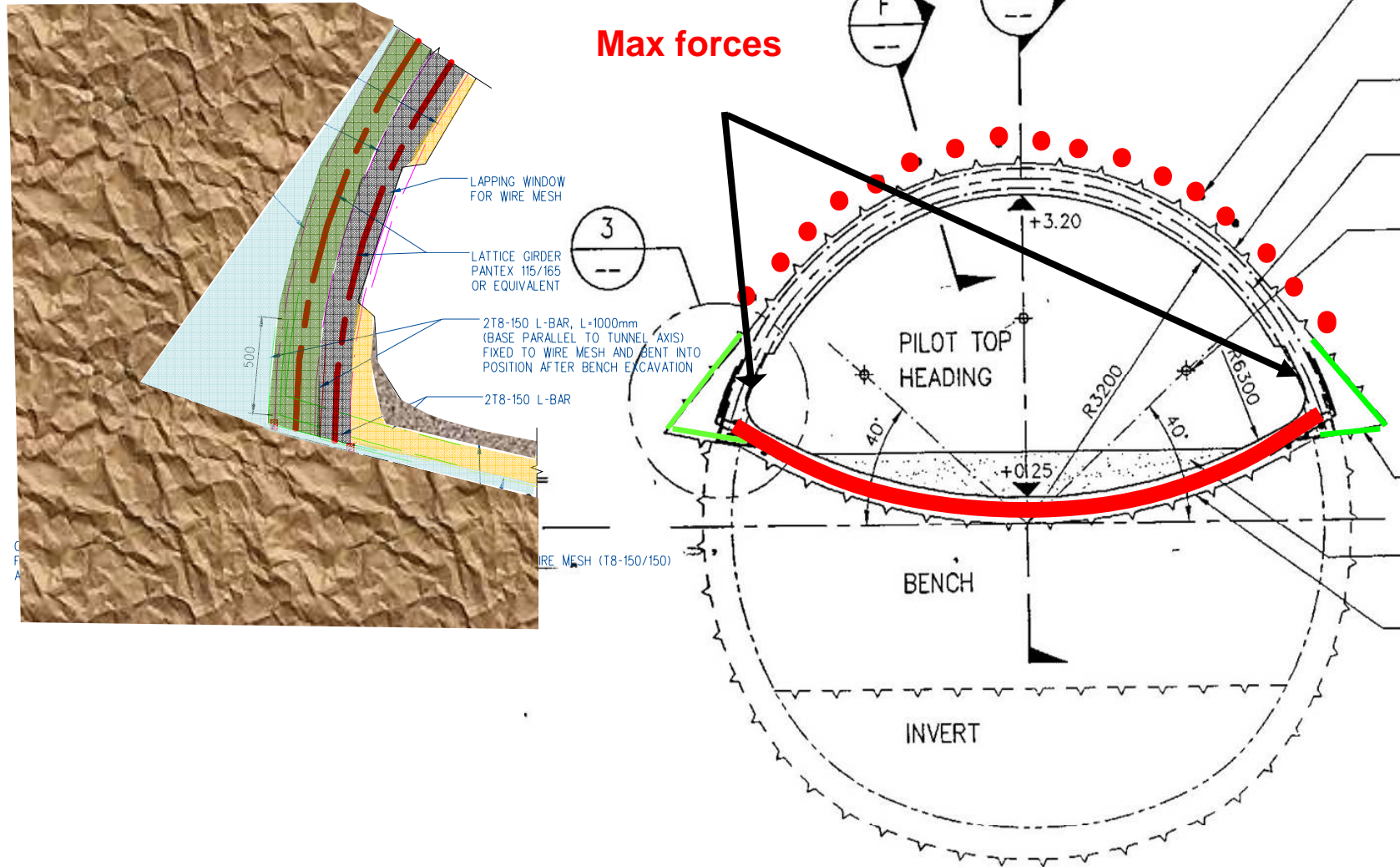
Pilot tunnel required by PS

Construction Concepts – Pilot Tunnel

#2 Pilot Heading



Pilot Heading



Horizontal Core Drilling Results



Pilot Tunnel – CCL C825



Pilot Tunnel – CCL C825



Breaking of Pilot Tunnel during Topheading Excavation

Pilot Tunnel – CCL C825



Enlargement to Final Size & Shape



Ventilation Cross Tunnel



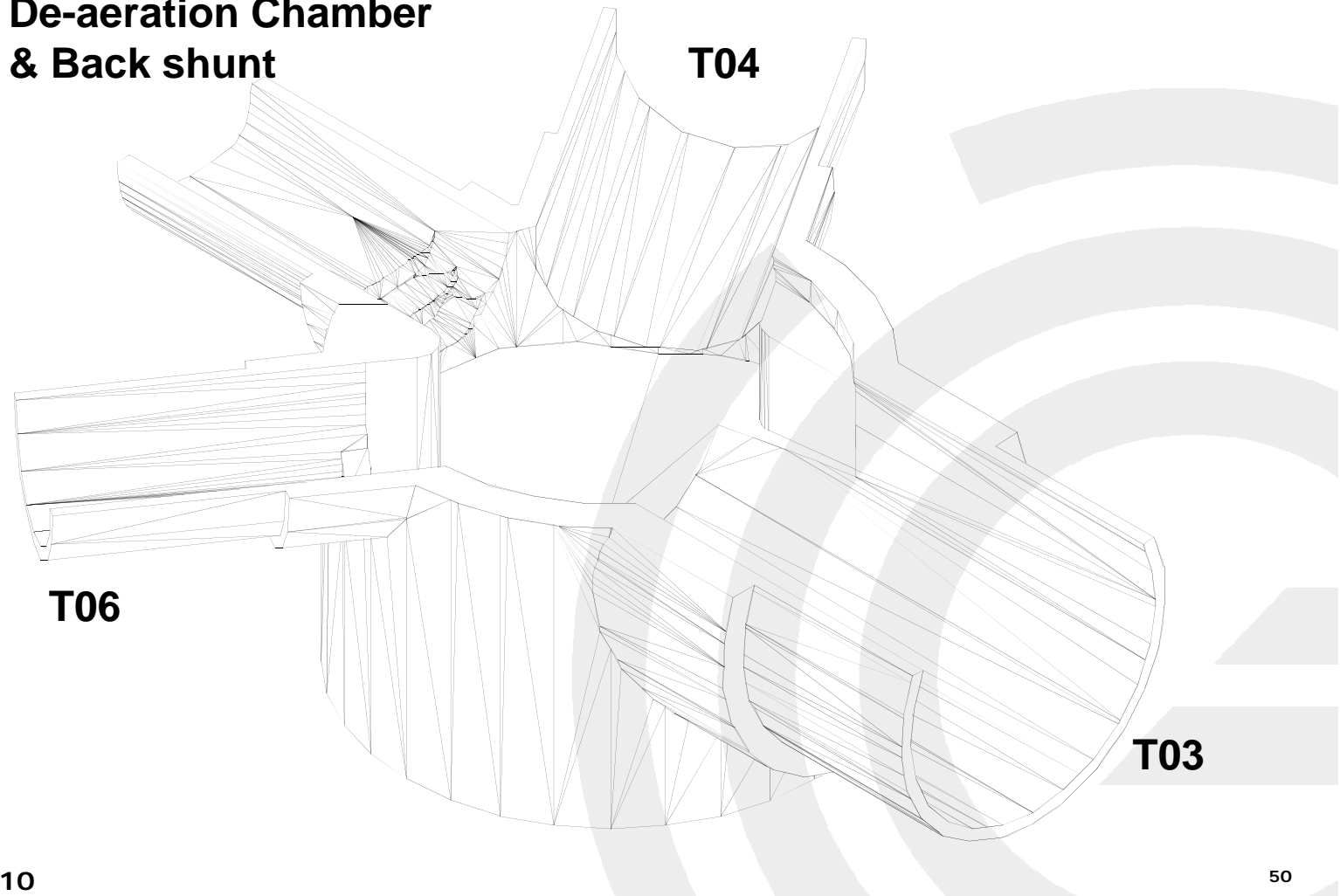
Ventilation Cross Tunnel



Special Application – DTSS, Shaft E

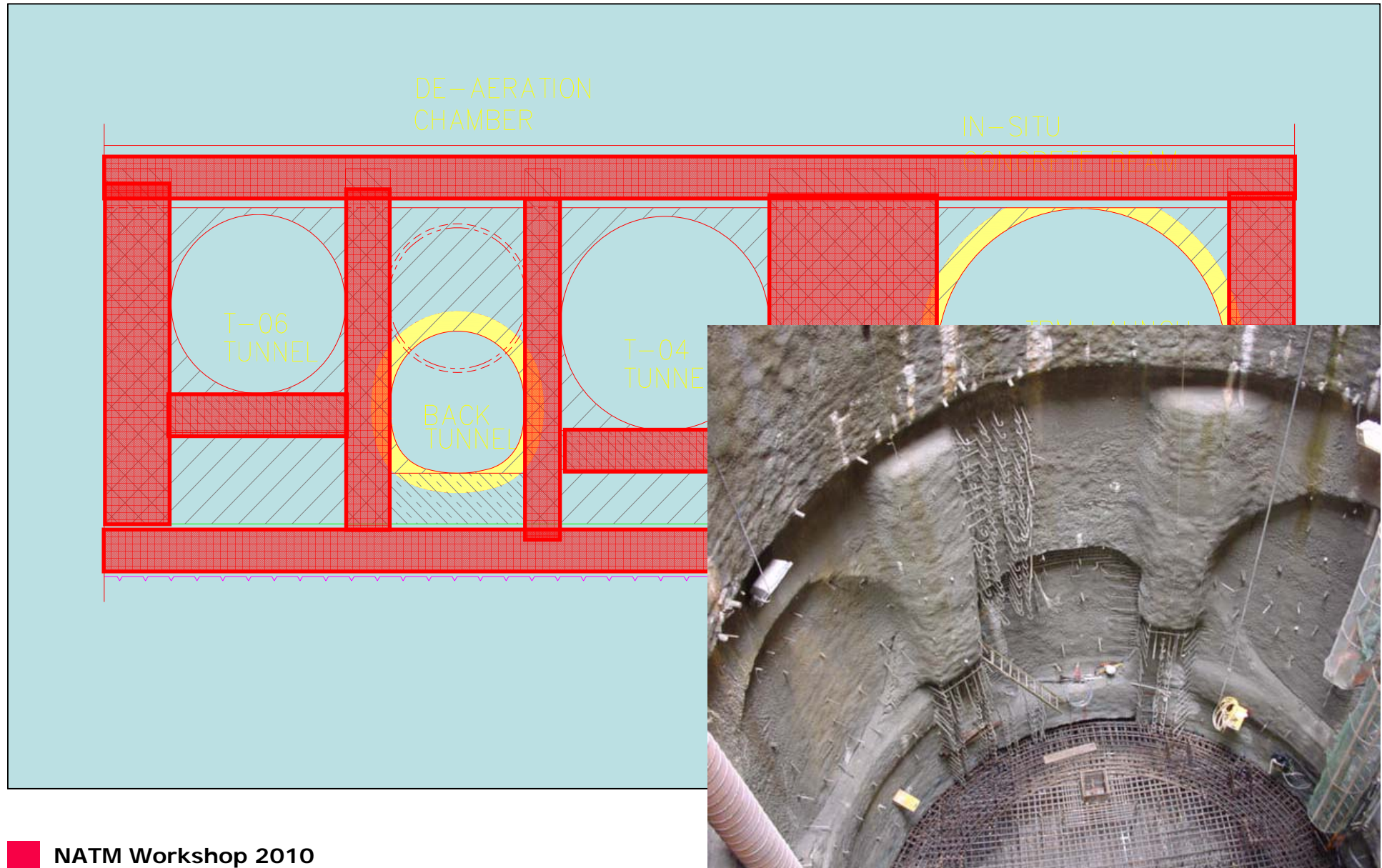
» 5 Tunnels intersecting the Shaft structure

**De-aeration Chamber
& Back shunt**





Design of Shaft Lining with Tunnel Eyes



Design of Shaft Lining with Tunnel Eyes



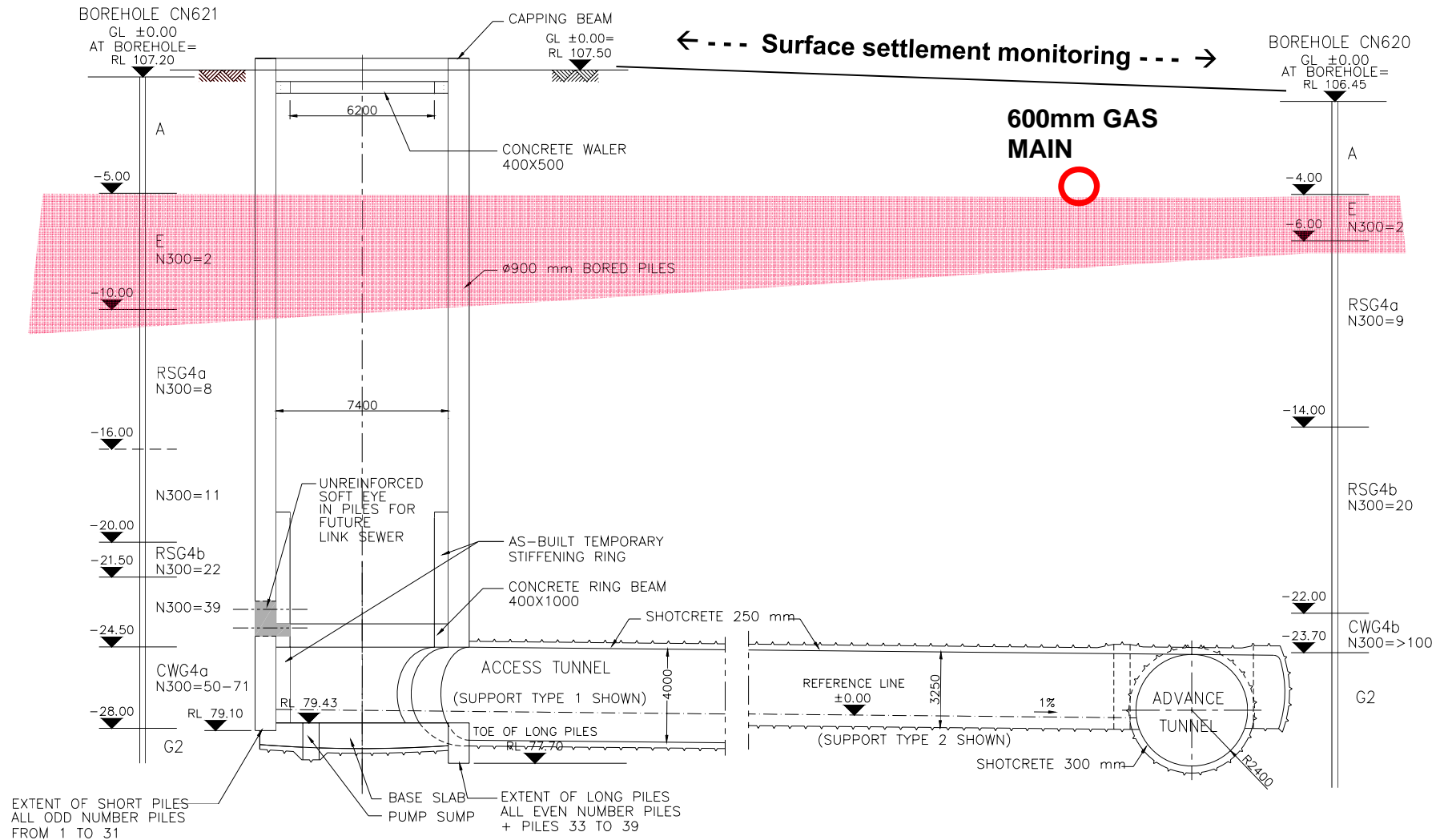
Application – DTSS Shaft E



DTSS T06 – Shaft/Tunnel R2

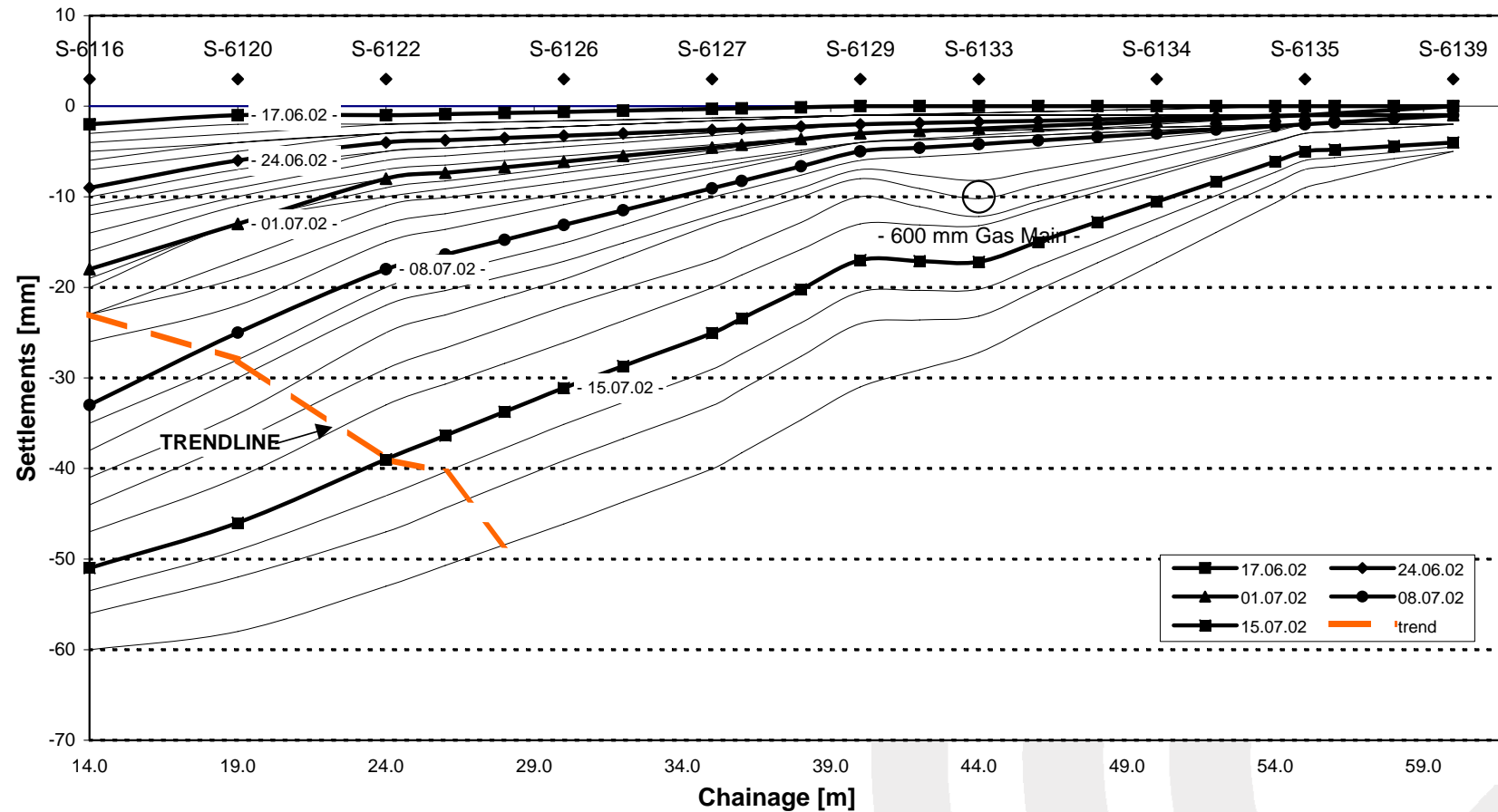


DTSS T06 – Shaft/Tunnel R2



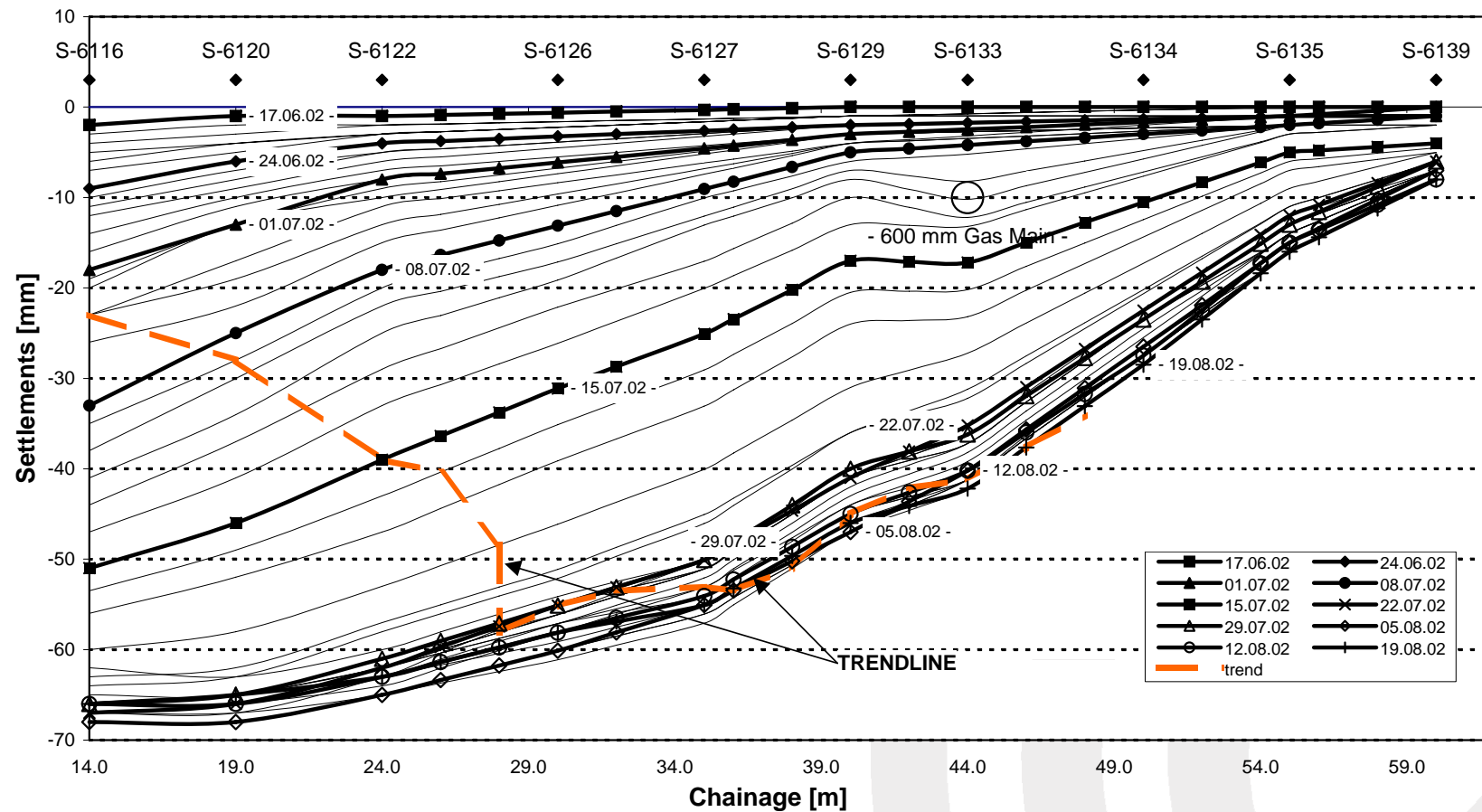
DTSS T06/R2 – Influence Lines

Settlement Influence Lines above Crown 17.6.02 to 18.7.02



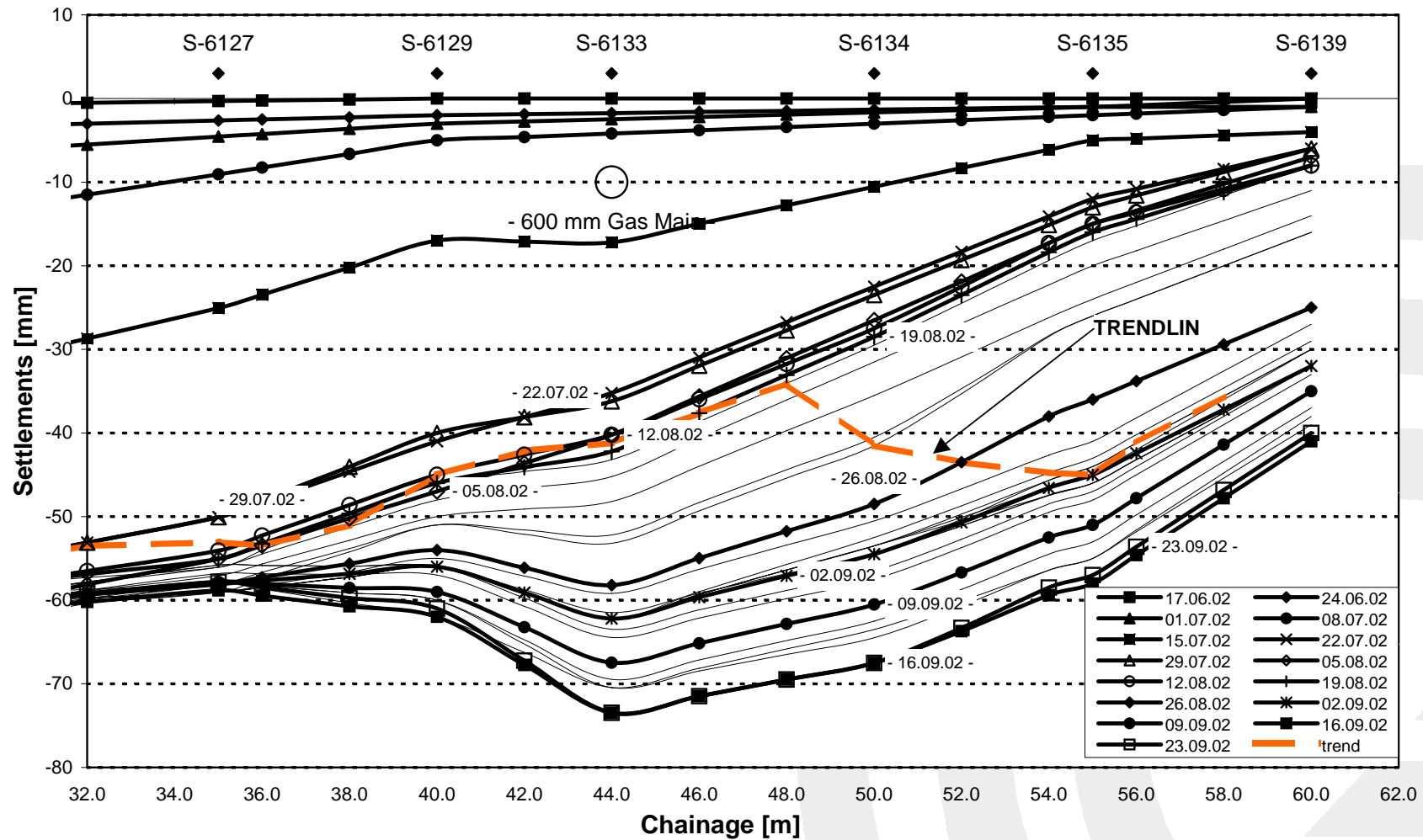
DTSS T06/R2 – Influence Lines

Settlement Influence Lines above Crown 17.6.02 to 19.8.02

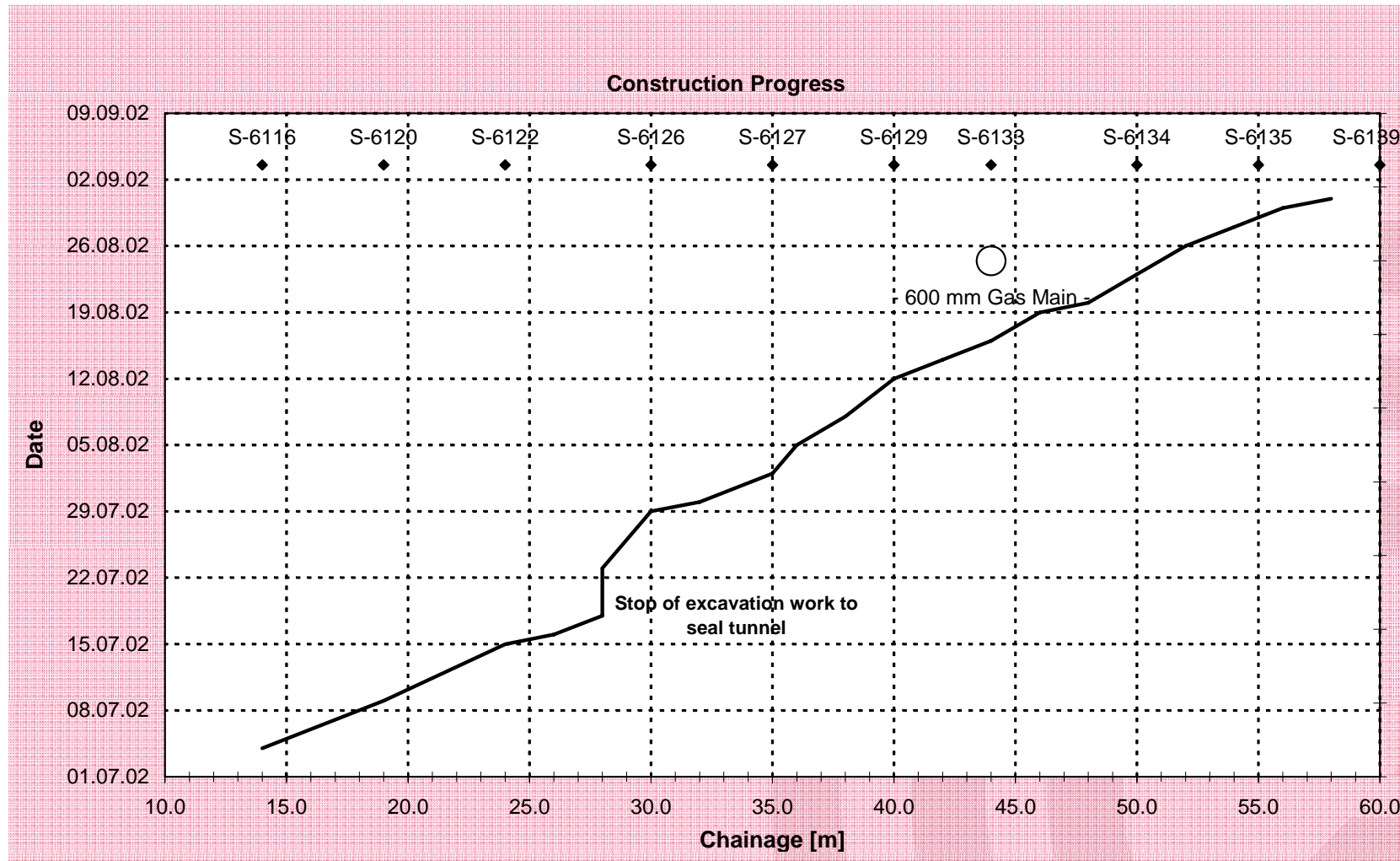


DTSS T06/R2 – Influence Lines

Settlement Influence Lines above Crown 19.8.02 to 23.9.02



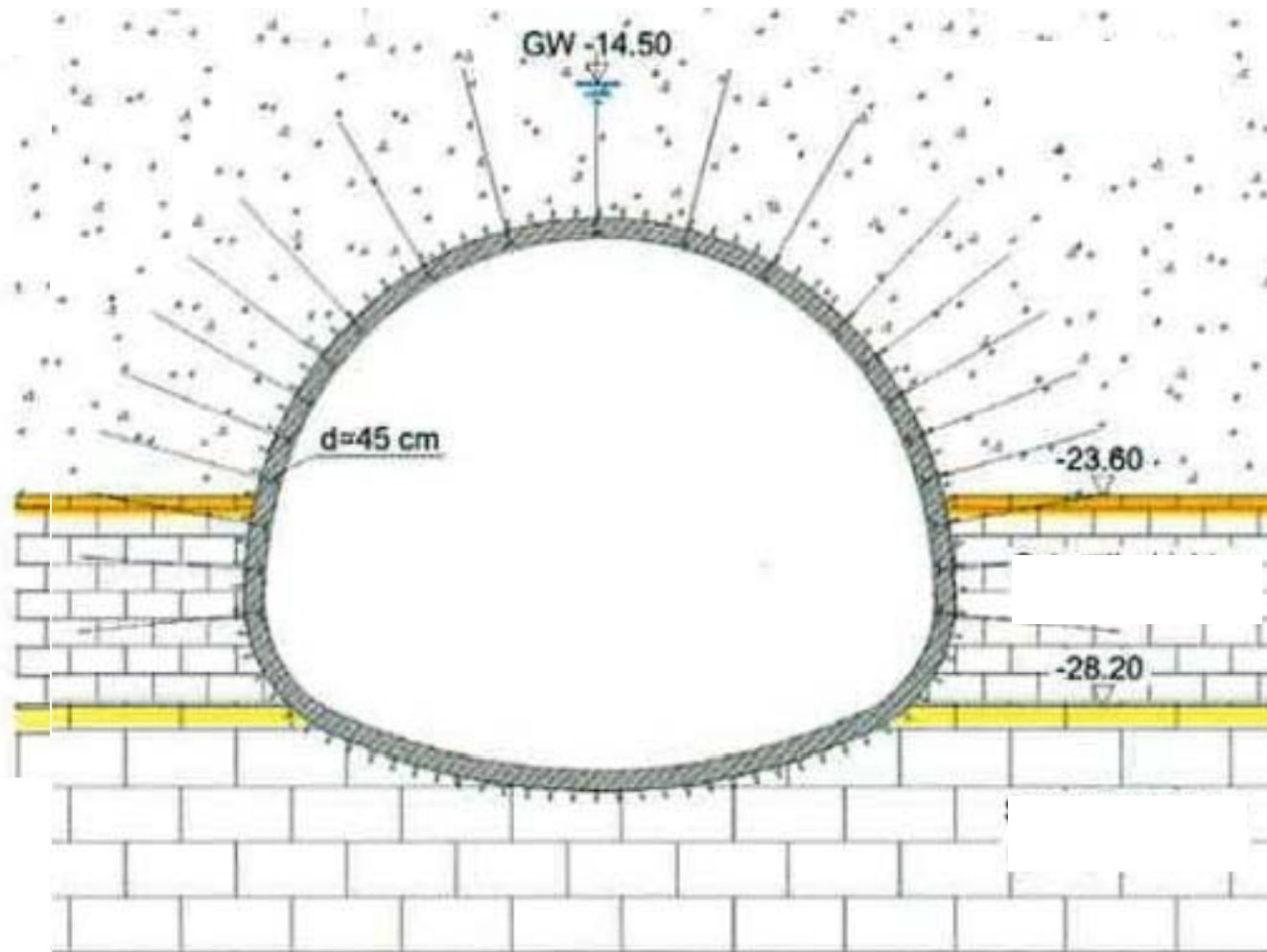
DTSS T06/R2 – Influence Lines



Side Galleries



Side Galleries



Side Galleries

- » Reduce size of excavation face
- » Face stability
- » Control of Settlements



Side Galleries

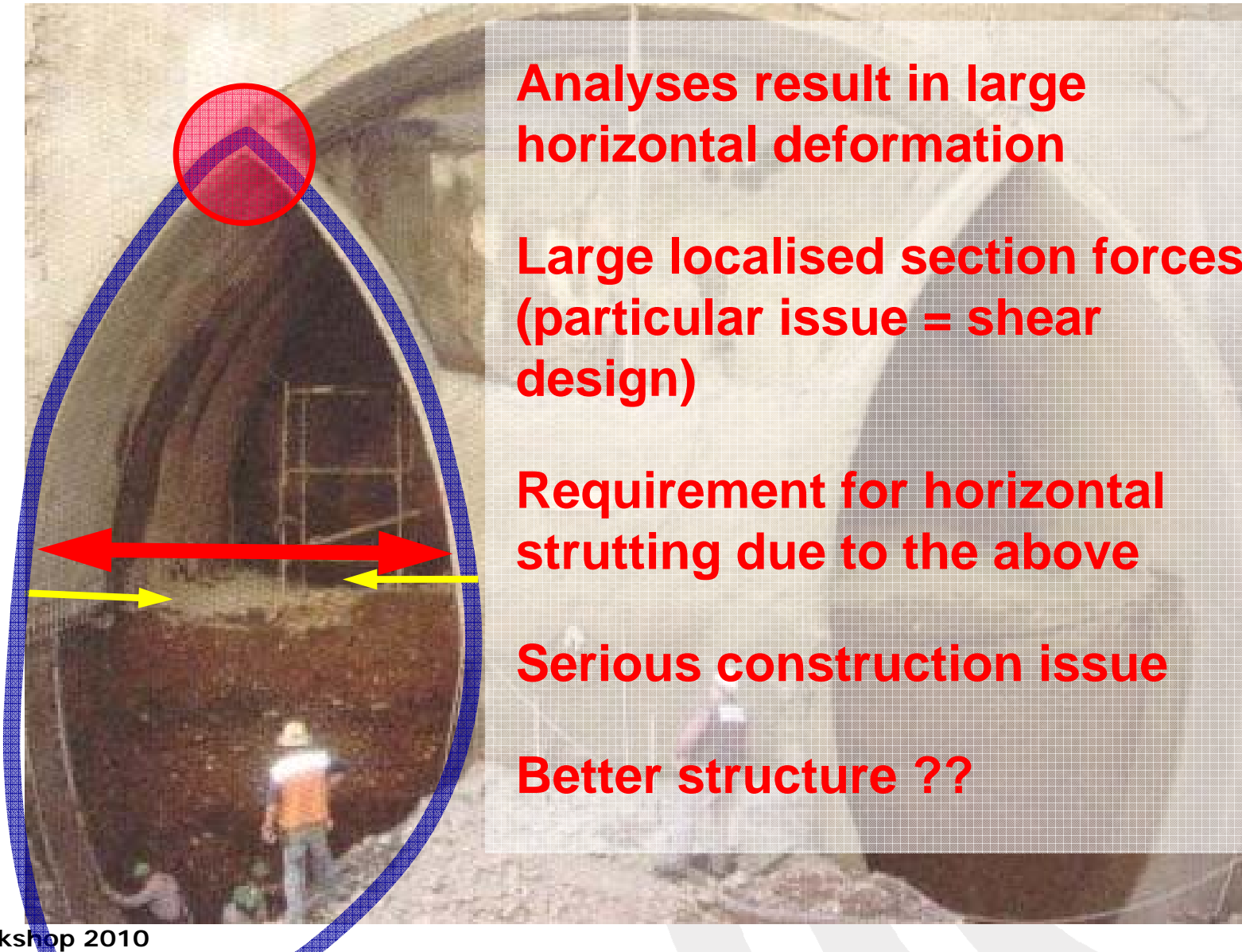
» Make sequence only as complicated as necessary

» Avoid additional (structural) complications

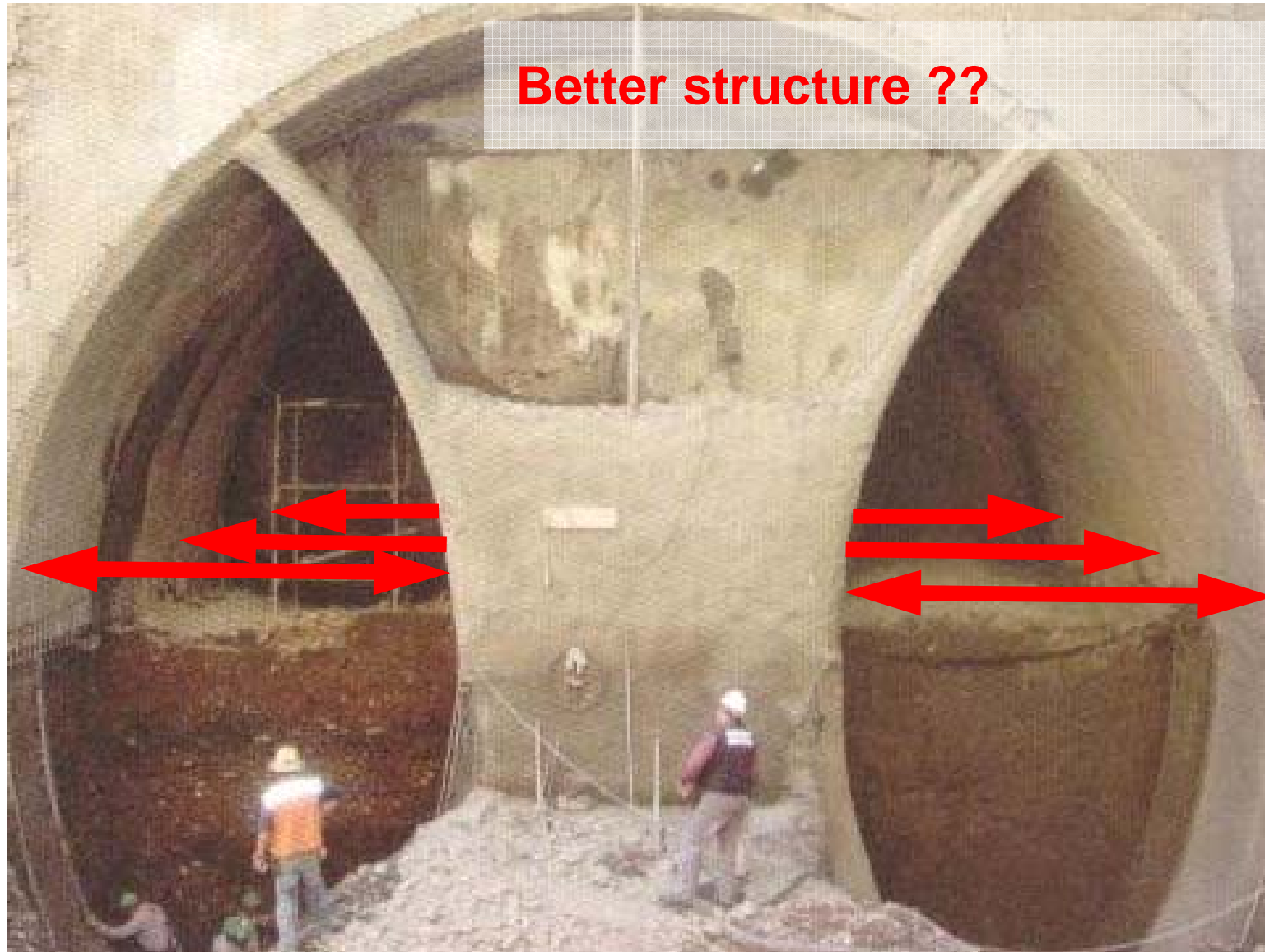
Side Galleries – Common “Design Trap”



Side Galleries – Common “Design Trap”



Side Galleries – Common “Design Trap”



Side Galleries



Side Galleries



Side Galleries



Thank You
And Glück Auf